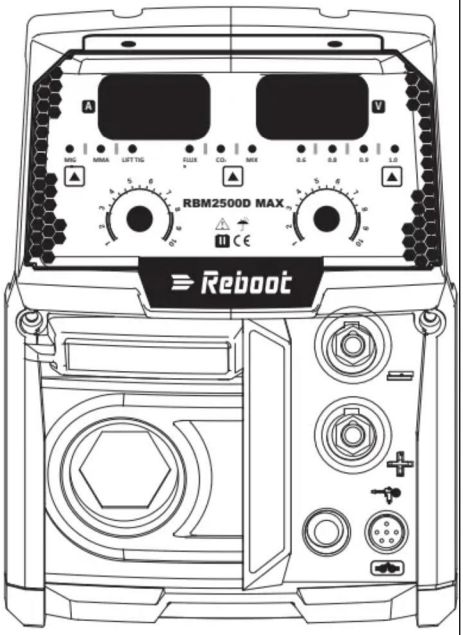
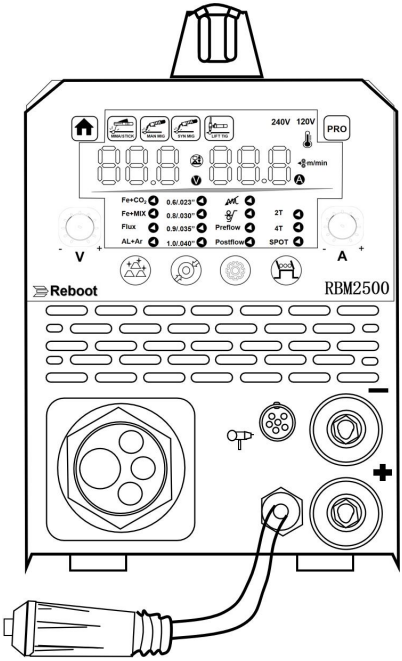
MULTILINGUAL USER MANUAL





RBM1450	RBM2000(D)	RBM1600	RBM1650
RBM2100(MAX)	RBM2500(D)	RBM2500D PRO	RBM2500 MAX

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English

1	Every unit and its accessories undergo comprehensive functional testing and parameter calibration prior to leaving the factory. Minor marks from testing may be present on the equipment, which is normal.
2	Welding machines are high-power devices. If your circuit breaker has insufficient capacity, it may trip frequently. Please check whether other high-power appliances are operating on the same circuit, or reduce the output power of the equipment accordingly.
3	Should you encounter any issues during operation, please do not hesitate to contact our service team. We are confident in providing you with a prompt and professional solution.
4	For optimal performance, the use of genuine original accessories is highly recommended.

VIP -WELDER SERVICE CENTER

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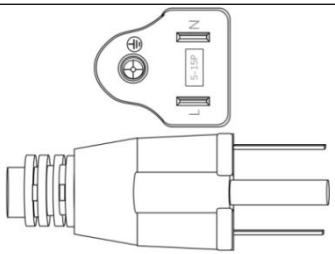
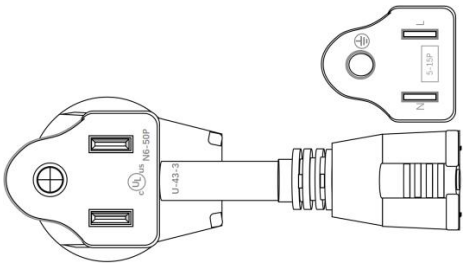
	North America	service@mirthtek.com	
	Sourth America and Others	nancy@weldvip-service.com	
	+86 18938887689		+86 18938887689
	Reboot Welding Solutions		+86 18923725124
	weldflowhub		https://www.rebootec.com

1、Product Brief Introduction

Technical Parameters								
		RBM1450	RBM1650/2100	RBM2000 (D)	RBM2100 MAX	RBM2500 MAX	RBM2500 (D) (PRO)
			RBM1600				
KG		5.9	6.7	6.1	7.7	8.6	10.5
		365*240*235	336*330*292	370*260*240	455*195*320	460*195*310	480*320*330
U_1=?	120V	40A	40A	40A	-	50A	40A
	240V	30A	30A	30A	40A	40A	40A
Circuit Breaker(A)							
U_1=?	1 MIG	30-145	20-160/210	- 32-150	-	50-150	30-182
	2 MMA	20-145	20-150/200			20-130	
	0 TIG	18-145	20-150/200			20-130	
	2 MIG	30-145	- 20-165	32-200	50-210	50-250	30-250
	4 MMA	20-145	- 20-145		20-190	20-230	
	0 TIG	18-145	- 20-145		20-190	20-230	
Current Range(A)							
U_0 U_1=?	120	72	64 -	65	-	70	67
	240	60	- 64	60	72	72	65
No load voltage-V							
Plug=?	America Plug	AC120V 50-60Hz					
		AC120V 50-60Hz/AC240V 50-60Hz					
European Plug		AC240V 50-60Hz					
British Plug							

	2~15(m/s)		60%		F
Wire feed speed(m / min)		Duty cycle (%)		Insulation grade	
cosφ	0.7		85	IP	IP21
Power factor		Efficiency (%)		Protection Class	

America Plug	**US Conversion Line**
	Compatible with 120V/240V NEMA plugs

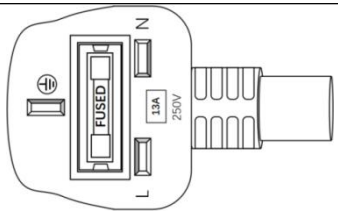
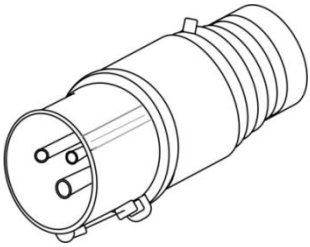
Important Safety Notice

⚠	**WARNING: Electrical Hazard Risk**	⚠

To ensure safe operation of your equipment：

1	When operating at maximum current, a circuit breaker with an insufficient current rating may trip. Please confirm that your circuit breaker is rated for 30 amps or higher.
2	Exercise caution when using the device until both of the above requirements are met. Safety first! If you are unsure, consult a qualified electrician to confirm the compatibility of the device with your electrical system.

British Plug: 16A Adapter
replacement required for the included 13A plug

13A	**16A**
	

Important Safety Notice

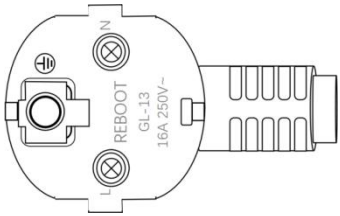
⚠	**WARNING: Electrical Hazard Risk**	⚠

To ensure safe operation of your equipment：

1	The welder is a high-power device. Using it at maximum current may cause the 13A plug fuse to blow. It is recommended to replace the existing 13A UK plug with a 16A UK plug.
2	When operating at maximum current, a circuit breaker with an insufficient current rating may trip. Please confirm that your circuit breaker is rated for 30 amps or higher.
	Exercise caution when using the device until both of the above requirements

3	are met. Safety first! If you are unsure, consult a qualified electrician to confirm the compatibility of the device with your electrical system.

European Plug



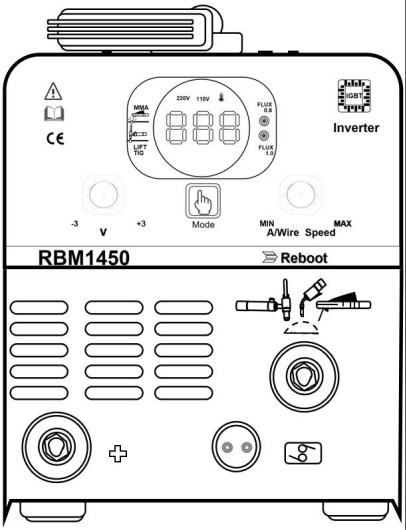
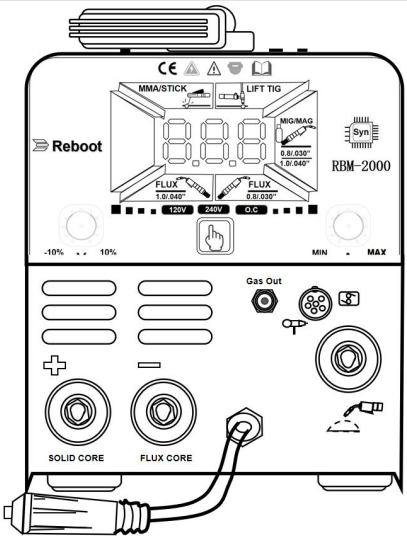
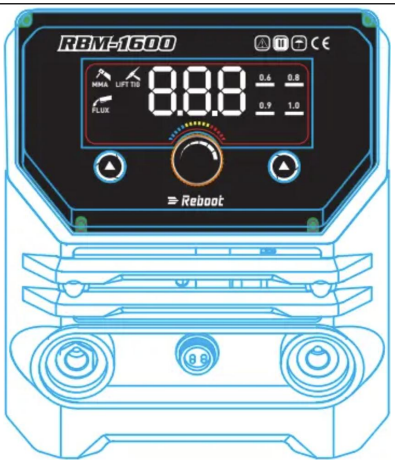
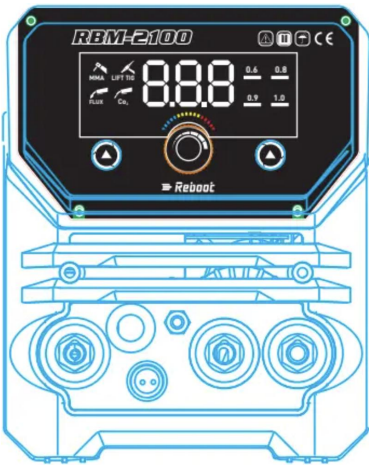
Important Safety Notice

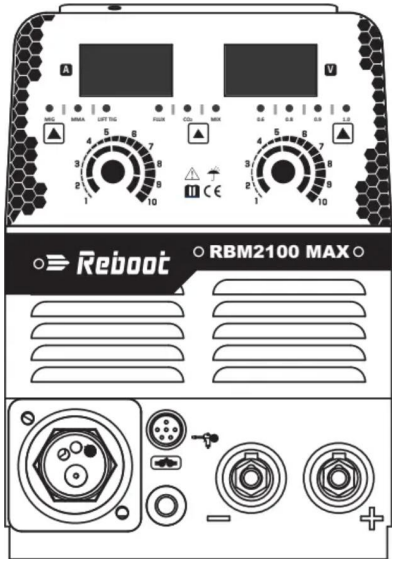
⚠	**WARNING: Electrical Hazard Risk**	⚠

To ensure safe operation of your equipment：

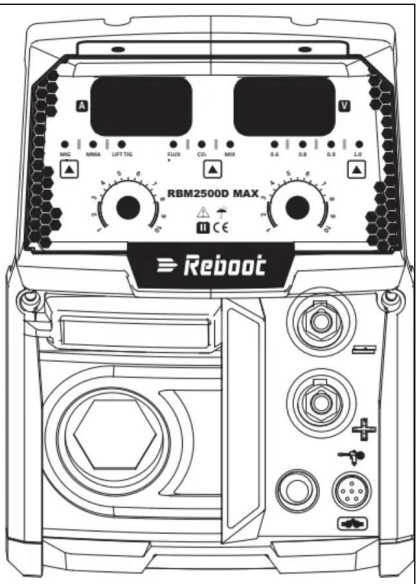
1	When operating at maximum current, a circuit breaker with an insufficient current rating may trip. Please confirm that your circuit breaker is rated for 30 amps or higher.
2	Exercise caution when using the device until both of the above requirements are met. Safety first! If you are unsure, consult a qualified electrician to confirm the compatibility of the device with your electrical system.

2、Package Contents

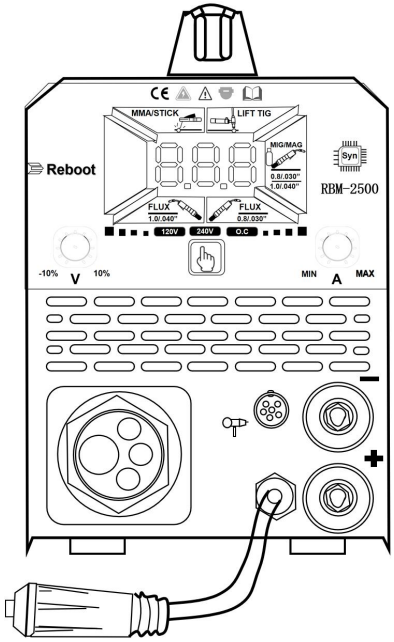
	RBM1450	**RBM2000(D)**
		
	RBM1600	**RBM1650/RBM2100**
Machine		
	RBM2100 MAX	**RBM2500 MAX**

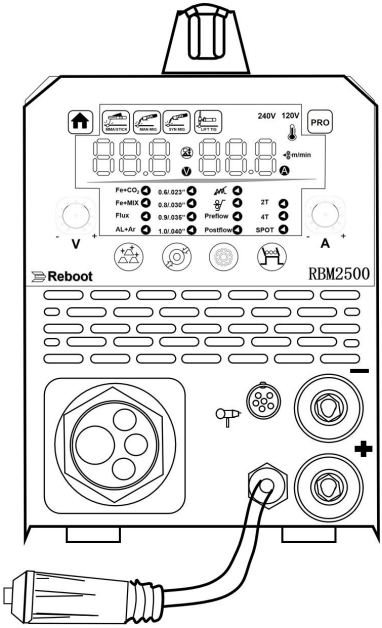


RBM2500(D)

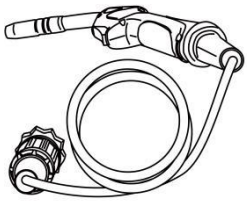
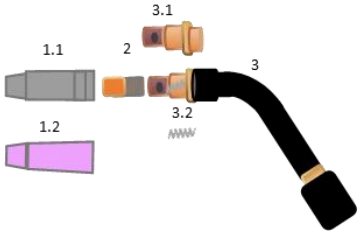


RBM2500(D) PRO





14AK	**14AK**	**15AK**
RBM1450/1600	**RBM1650/2000/2100**	**RBM2100 MAX 2500(D)(PRO)(MAX)**

<table>
<tr><td rowspan="9">MIG Torch</td><td> </td><td> </td><td>  </td></tr>
<tr><td colspan="3">Replacement Parts</td></tr>
<tr><td colspan="2">1.1: Gas nozzle φ12mm
14AK,15AK</td><td rowspan="6"> 
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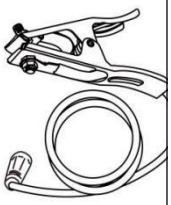
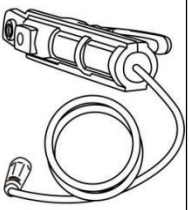
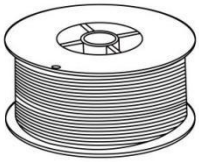
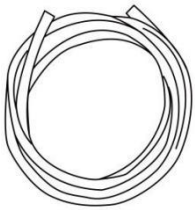
<tr><td colspan="2">1.2: Ceramic nozzle φ12mm
14AK,15AK</td></tr>
<tr><td colspan="2">2: Contact tip
φ0.6,0.8,0.9,1.0mm/M6*25</td></tr>
<tr><td colspan="2">3: Torch head</td></tr>
<tr><td colspan="2">3.1: Gas diffuser 15AK</td></tr>
<tr><td colspan="2">3.2: Nozzle spring 15AK</td></tr>
<tr><td rowspan="4">Others</td><td colspan="3">RBM1650/2000(D)/RBM2100 MAX/RBM2500(D) (PRO)(MAX)</td></tr>
<tr><td colspan="3">RBM1450/1600</td><td rowspan="2">Gas Hose</td></tr>
<tr><td>Work Clamp</td><td>Electrode Holder</td><td>Flux Cored Wire</td></tr>
<tr><td>  </td><td>  </td><td>  </td><td>  </td></tr>
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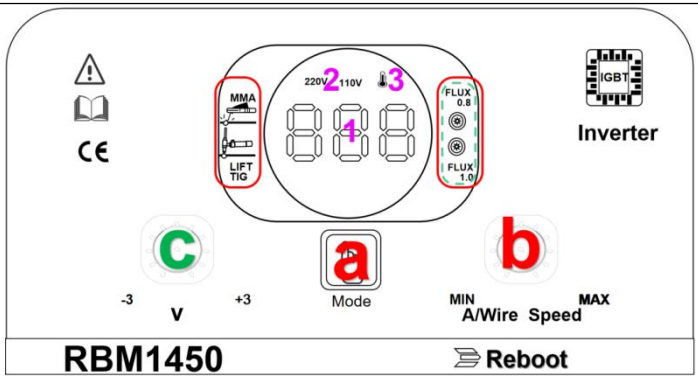
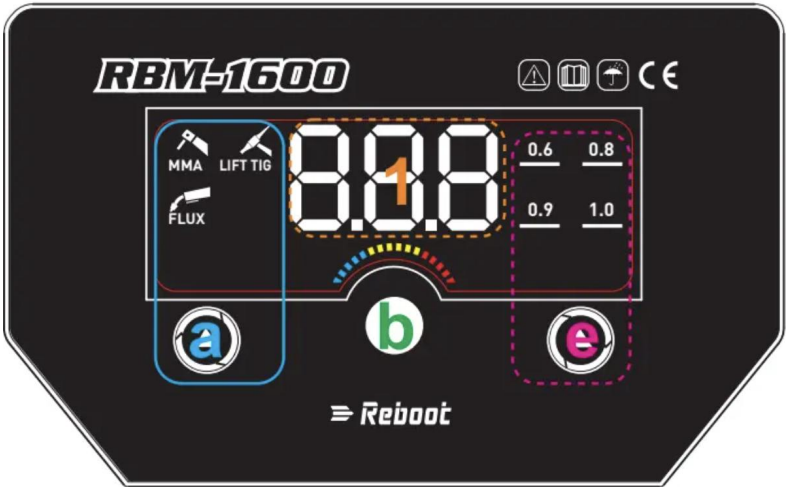
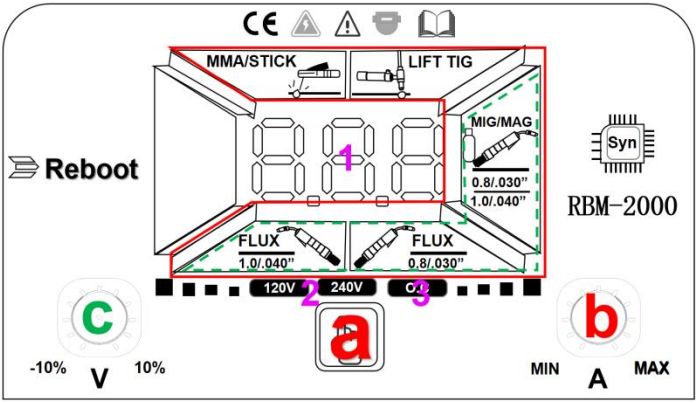
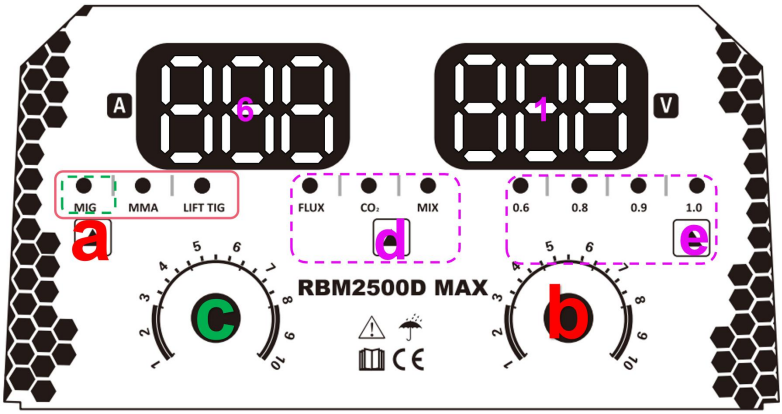
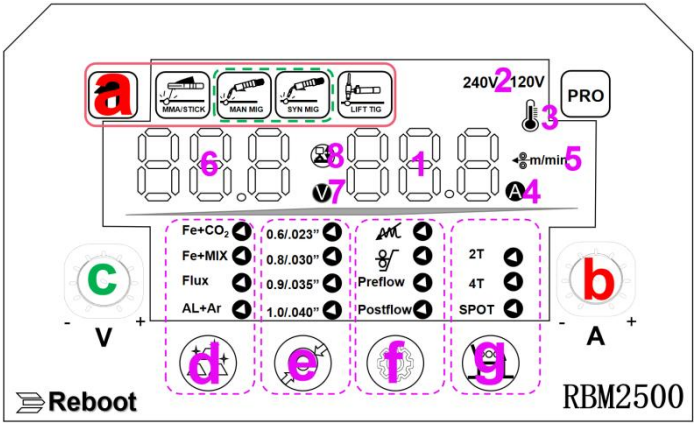
3、Control Panel

RBM1450	
RBM1600 RBM1650 RBM2100	
RBM2000 RBM2500	

RBM2100 MAX RBM2500 MAX	
RBM2500 PRO	

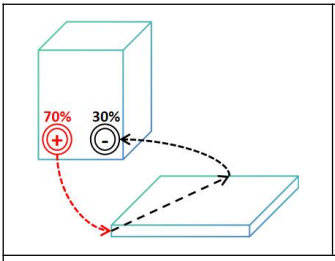
a	Mode Switching				
RBM1450	**RBM1600**	**RBM2100RBM1650**	**RBM2100 MAX RBM2500 MAX**	**RBM2000/2500**	**RBM2500 PRO**
LIFT TIG MMA Flux 0.8mm Flux 1.0mm	MMA LIFT TIG FLUX	MIG MMA LIFT TIG FLUX	MIG MMA LIFT TIG	MMA/STICK LIFT TIG MIG/MAG 0.8/.030" MIG/MAG 1.0/.040" FLUX 0.8/.030" FLUX 1.0/.040"	MMA/STICK MAN MIG SYN MIG LIFT TIG

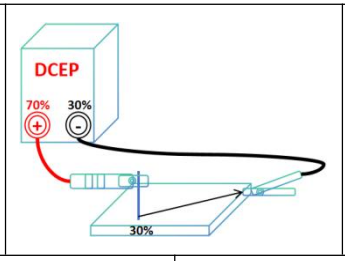
b	Current Control	Welding Current Adjustment for All Mode
c	Voltage Control	Fine Adjustment for MIG Mode
		Fe + CO_2
		Fe + MIX

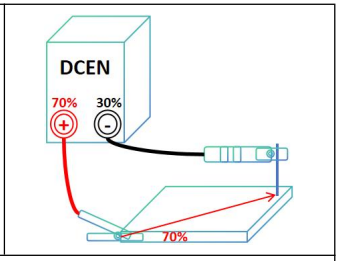
d	Material Selection	Flux (No Gas)
		AL + AR (100%)
e	WIRE φ	.023"(0.6mm)
		.030"(0.8mm)
		.035"(0.9mm)
		.040"(1.0mm)
f	Setup	Inductance Adjustment (-10~10)
		Slow Wire Feeding (0~10)
		Pre-flow (0.0~2.0)
		Post-flow (0.0~2.0)
g	Control Status	2T
		4T
		SPOT (0.0~3.0)
1	Ammeter	Display welder's output current
2	AC Input Voltage	Show machine input voltage 120
		Show machine input voltage 240
3	Warning Light	Machine Error
4	Current Indicator	"1" Current Value Displayed
5	WFS Indicator	"1" WFS Value Displayed
6	Voltmeter	Display welder's output voltage
7	Voltage Indicator	"6" Voltage Value Displayed
8	Voltage Adjustment	Flashing when adjusting voltage

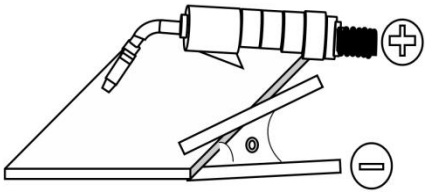
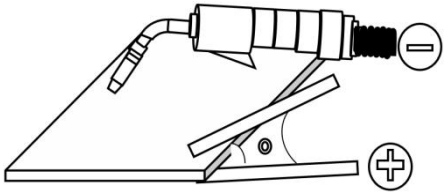
4、Changing Polarity

In inverter welding, the output current flows from the positive electrode, through the workpiece, to the negative electrode. The positive pole possesses greater energy.Consequently, with DCEP (Direct Current Electrode Positive), the heat is concentrated on the electrode/gun side. With DCEN (Direct Current Electrode Negative), the heat is concentrated on the workpiece side.

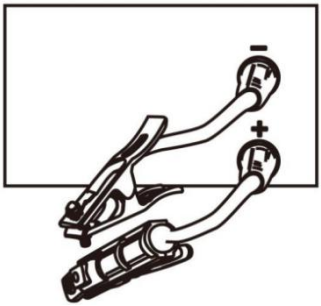
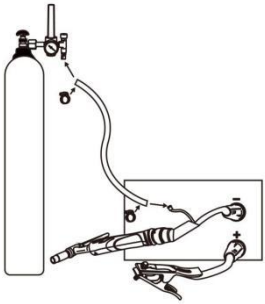
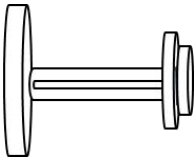
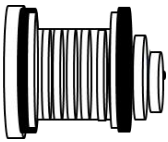
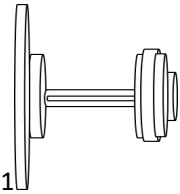
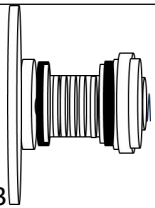


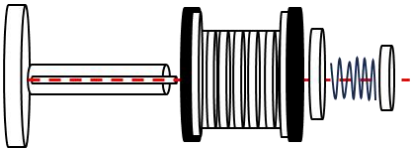
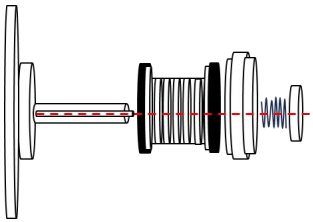




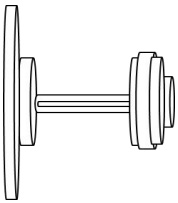
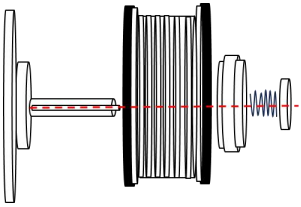
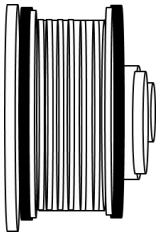
DCEP	DCEN
Direct Current Electrode Positive	**Direct Current Electrode Negative**
	
MMA/MIG Gas	Tig/Lift Tig/Cut/MIG Gasless

5、Operation Interface

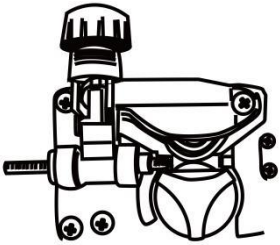
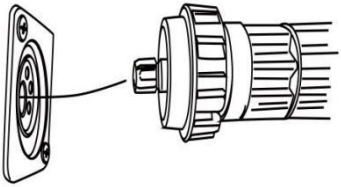
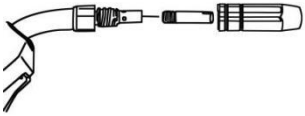
MMA/STICK/ARC (DCEP)	LIFT TIG (DCEN)
	
Welding Wire Install	
2bls for RBM1450/1600/1650/2000/2100	**2bls for RBM2100 MAX/RBM2500(D)(PRO)(MAX)**
1  3 	1  3 

2 	2 

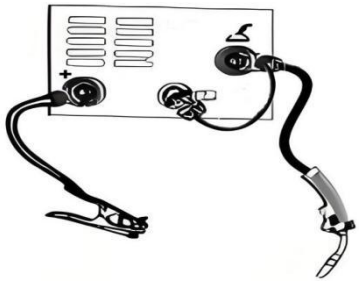
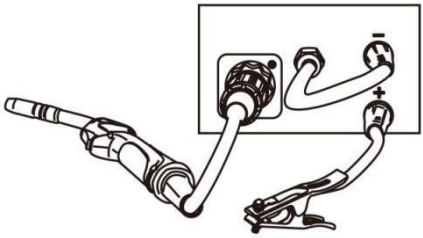
10bls for RBM2100 MAX/RBM2500(D)(PRO)(MAX)

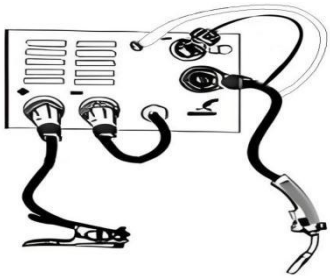
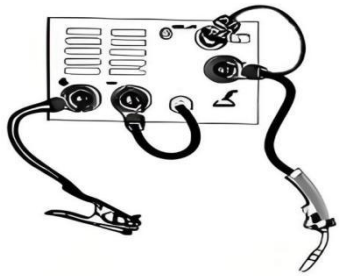
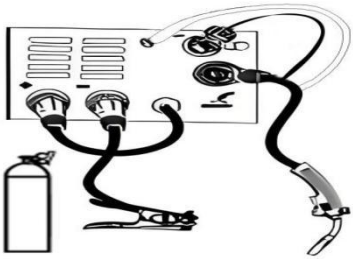
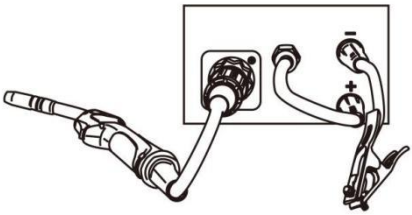
Wire Feeder to Torch Interface

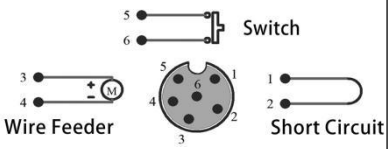
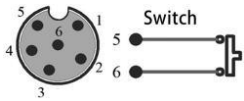
FCAW/Self-Shielded Flux-Cored (DCEN)

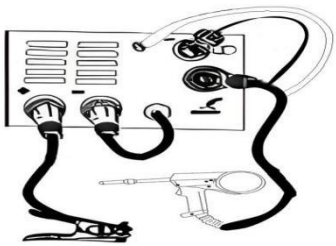
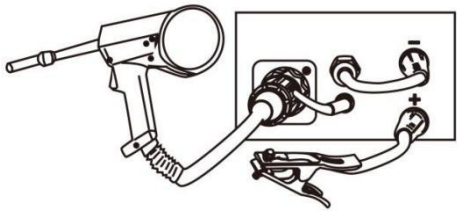
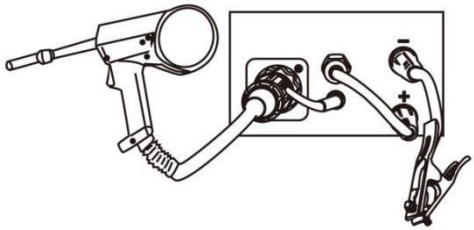
RBM1450/1600	RBM2100 MAX/RBM2500(D)(PRO)(MAX)
	

RBM1650/2000/2100

	
MIG/MAG/GMAW (DCEP)	
RBM1650/2000/2100	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**
	

6、Spool gun Operation Interface

Switch Wiring Configuration		
6 Pin Aviation Plug	Spool gun for All	MIG Torch for RBM2000
		
Drive Roller		
U Groove Drive Rolls for **AL**	V Groove Drive Rolls for **GMAW**	Knurled Drive Rolls for **FCAW**
Spool Gun		
FCAW/Self-Shielded Flux-Cored (DCEN)		
RBM2000	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	

	
MIG/MAG/GMAW (DCEP)	
RBM2000	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**
	

7.Professional & Concise Manual

MAINTENANCE, TROUBLESHOOTING & FAULT ANALYSIS	
1	**Preventive Maintenance**
1.1	**Regular Inspection:**Periodically inspect all internal wiring connections for secure contact and correct routing. Check for corrosion or looseness, especially on plug-in connectors. Clean corrosion with sandpaper, reconnect, and secure fasteners.
1.2	**Cleaning:**Use clean, dry compressed air at moderate pressure to remove dust buildup. If used in smoky or polluted environments, clean the interior daily.
1.3	**Moisture Protection:**Prevent water or moisture ingress. If occurs, dry the unit thoroughly. Verify insulation integrity with a megohmmeter before reactivation.
1.4	**Cable Inspection:**Regularly check all cables for insulation damage. Repair with tape or replace immediately.

1.5	**Storage:**For extended inactivity, repackage and store in a dry environment.
	CAUTION:ALL MAINTENANCE MUST BE PERFORMED BY A QUALIFIED ELECTRICIAN WITH THE MACHINE DISCONNECTED FROM THE POWER SUPPLY.
2	**Troubleshooting Guide**

Symptom	**Possible Cause**	**Corrective Action**
No Power	Power switch OFF; No supply voltage.	1. Verify power switch is ON.
		2. Confirm mains supply voltage is present.
Unstable Arc / Fluctuating Current	Poor quality/oxidized consumables;Loose connections.	1. Use quality consumables; clean rust.
		2. Check and secure all connections (plugs, terminals).
No Output (Display Fan OK)	1. Internal connection fault.	1. Check internal plug-in wires.
	2. Output circuit open.	2. Inspect output cable connections.
	3. Thermal protection active.	3. Allow unit to cool; check thermal switch.
Excessive Spatter	Incorrect polarity.	Reverse the output polarity (electrode holder vs. work clamp).
Overheating Torch	Torch rated below operating current.	Replace with a higher-rated torch.

3	**Welding Issue Diagnostics & Resolution**

Phenomena may relate to accessories, gas, environment, or power supply.
Issue: Difficulty starting arc / Arc instability.
Cause: Oxidized consumables; Grid voltage fluctuation; Severe EMI.
Action: Improve consumable quality/storage; Check power source stability.
For SMAW: Try reversing the polarity of the electrode holder and work clamp.
WARNING: IF THE PROBLEM PERSISTS, CONTACT YOUR SUPPLIER OR FUERMU CUSTOMER SERVICE. DO NOT ATTEMPT INTERNAL REPAIRS WITHOUT PROPER QUALIFICATION.
This document is subject to change without notice due to continuous product improvement.

Deutsch

	1.Jede Einheit und ihr Zubehör werden vor dem Verlassen des Werks umfassenden Funktionstests und Parameterkalibrierungen unterzogen. Geringfügige Testspuren am Gerät sind normal.
	2.Schweißgeräte sind Hochleistungsgeräte. Wenn Ihr Leistungsschalter eine unzureichende Kapazität hat, kann er häufig auslösen. Bitte prüfen Sie, ob andere Hochleistungsgeräte im selben Stromkreis laufen, oder reduzieren Sie entsprechend die Ausgangsleistung des Geräts.
	3.Sollten Sie während des Betriebs auf Probleme stoßen, zögern Sie bitte nicht, unseren Kundendienst zu kontaktieren. Wir sind zuversichtlich, Ihnen eine prompte und professionelle Lösung anbieten zu können.
	4.Für eine optimale Leistung wird die Verwendung von originalen, authentischen Zubehörteilen dringend empfohlen.

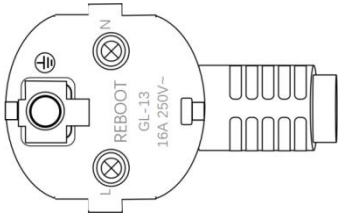
VIP - SERVICEZENTRUM FÜR SCHWEISSGERÄTE

	Europa und Großbritannien	service-eu@mirthtek.com	
	Nordamerika	service@mirthtek.com	
	Südamerika und Sonstige	nancy@weldvip-service.com	
	+86 18938887689		+86 18938887689
	Reboot Welding Solutions		+86 18923725124
	weldflowhub		https://www.rebootec.com

1. Produktübersicht

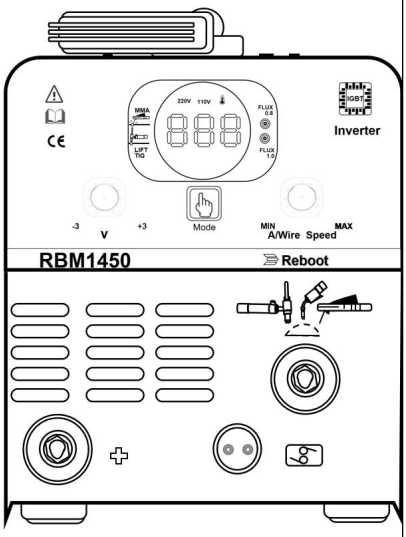
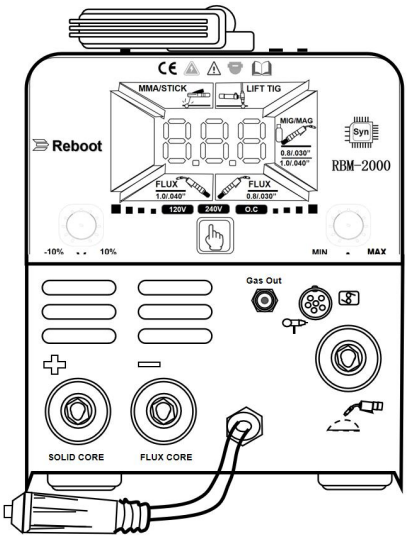
Technische Parameter									
		RBM1450	RBM1650/2100		RBM2000 (D)	RBM2100 MAX	RBM2500 MAX	RBM2500 (D) (PRO)
				RBM1600				
KG		5.9	6.7		6.1	7.7	8.6	10.5
		365*240*235	336*330*292		370*260*240	455*195*320	460*195*310	480*320*330
A FV U_1=?	120V	40A	40A		40A	-	50A	40A
	240V	30A	30A		30A	40A	40A	40A
Leistungsschutzschalter								
~A~ U_1=?	1 MIG	30-145	20-160/210	-	32-150	-	50-150	30-182
	2 MMA	20-145	20-150/200				20-130	
	0 TIG	18-145	20-150/200				20-130	
	2 MIG	30-145	-	20-165	32-200	50-210	50-250	30-250
	4 MMA	20-145		20-145		20-190	20-230	
	0 TIG	18-145		20-145		20-190	20-230	
Strombereich (A)								
U_0 U_1=?	120V	72	64	-	65	-	70	67
	240V	60	-	64	60	72	72	65
Leerlaufspannung (V)								
A FV Plug=?	Amerikanische Stecker	AC120V 50-60Hz						
		AC120V 50-60Hz/AC240V 50-60Hz						
Europäische Stecker		AC240V 50-60Hz						
Britische Stecker								

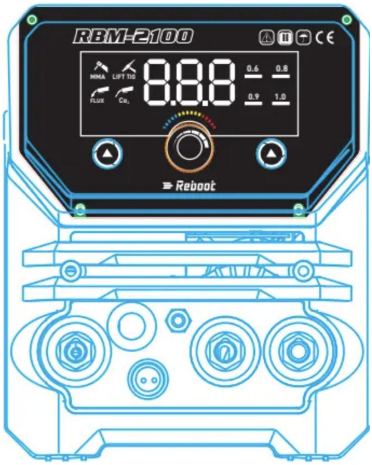
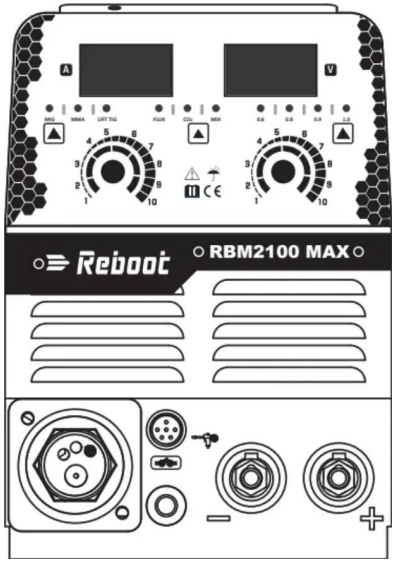
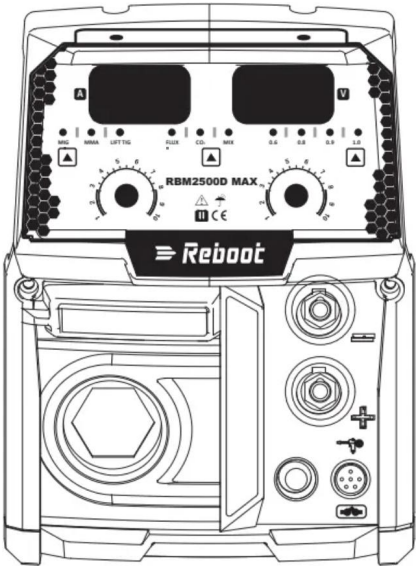
	2~15		60%		F
Drahtvorschub (m/min)		Einschaltdauer (%)		Isolationsklasse	
cosφ	0.7		85	IP	IP21
Leistungsfaktor		Wirkungsgrad (%)		Schutzart (IP)	
Europäischer Stecker					

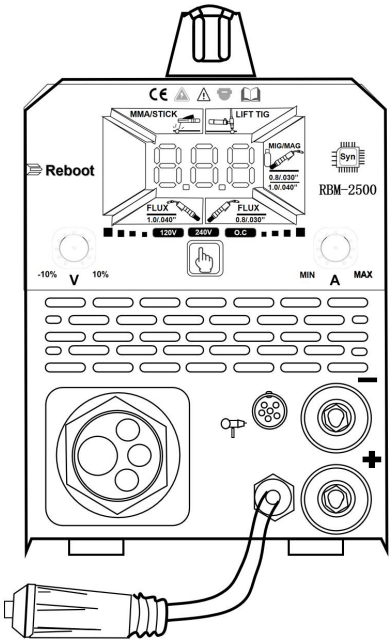


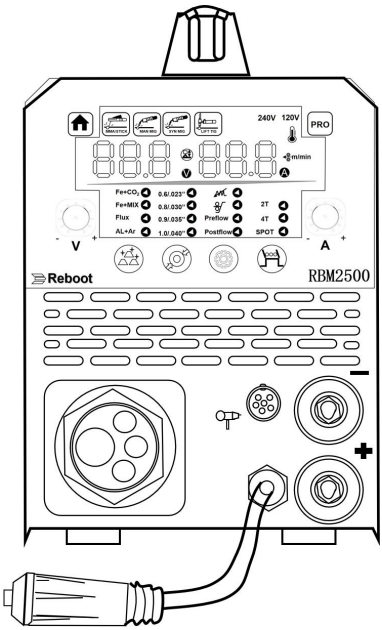
	Wichtiger Sicherheitshinweis	
⚠	**WARNUNG: Risiko eines Elektrounfalls**	⚠
	Um den sicheren Betrieb Ihrer Ausrüstung zu gewährleisten:	
1	Beim Betrieb mit maximalem Strom kann ein Leistungsschutzschalter mit unzureichender Strombelastbarkeit auslösen. Bitte bestätigen Sie, dass Ihr Leistungsschutzschalter für 30 Ampere oder höher ausgelegt ist.	
2	Seien Sie vorsichtig bei der Verwendung des Geräts, bis beide oben genannten Anforderungen erfüllt sind. Sicherheit geht vor! Wenn Sie unsicher sind, ziehen Sie einen qualifizierten Elektriker hinzu, um die Kompatibilität des Geräts mit Ihrem Elektrosystem zu bestätigen.	

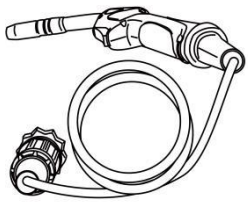
2. Lieferumfang

	RBM1450	RBM2000(D)
		
	RBM1600	RBM1650/RBM2100

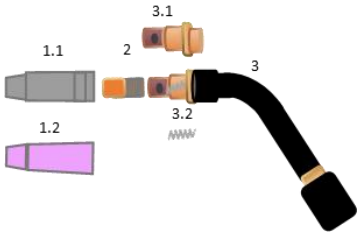
Gerät		
	RBM2100 MAX	**RBM2500 MAX**
		
	RBM2500(D)	**RBM2500(D) PRO**



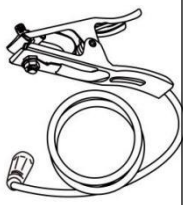
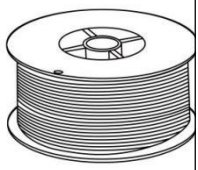
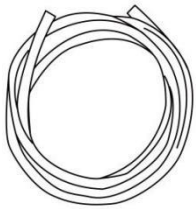


MIG-Brenner	**14AK**	**14AK**	**15AK**
	RBM1450/1600	**RBM1650/2000/2100**	**RBM2100 MAX 2500(D)(PRO)(MAX)**
			

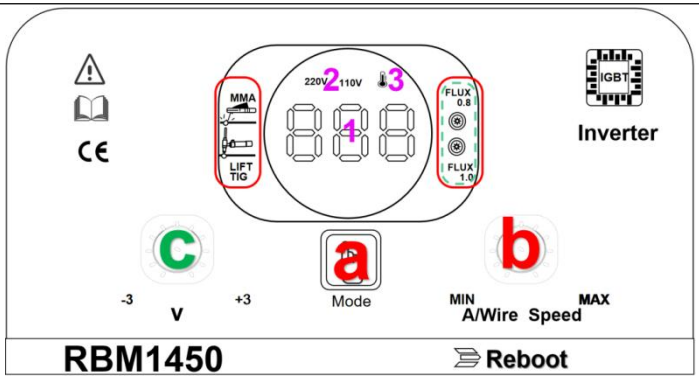
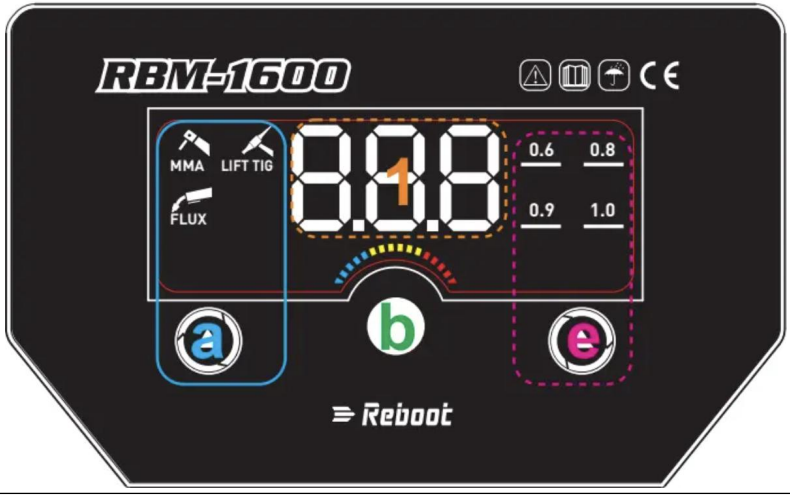
Ersatzteile

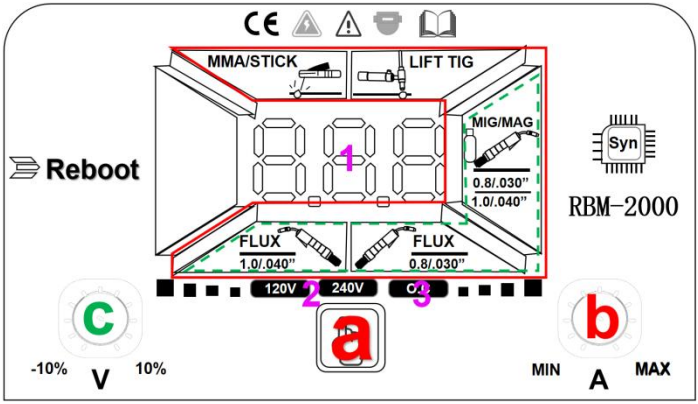
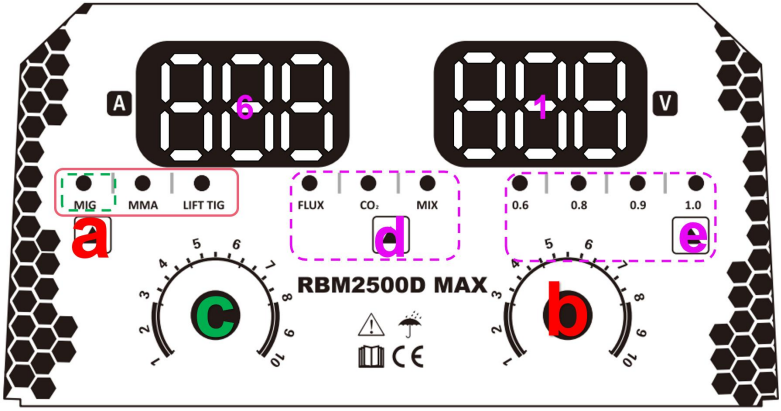
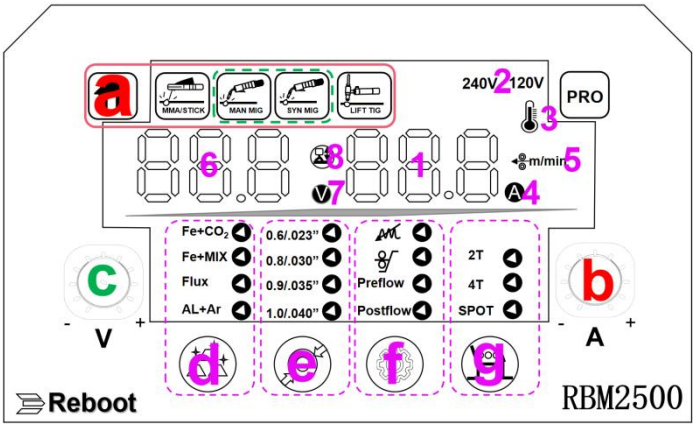
1.1:Gasdüse φ12mm 14AK,15AK	
1.2:Keramikdüse φ12mm 14AK,15AK	
2:Kontaktdüse φ0.6,0.8,0.9,1.0mm/M6*25	
3:Brennerkopf	
3.1:Gasdiffusor 15AK	
3.2:Düsenfeder 15AK	

	RBM1650/2000(D)/RBM2100 MAX/RBM2500(D) (PRO)(MAX)

	RBM1450/1600			
	Masseklemme	Elektrodenhalter	Fülldraht	Gasschlauch
Zubehör				

3. Bedienfeld

RBM1450	
RBM1600 **RBM1650** **RBM2100**	

RBM2000 **RBM2500**	
RBM2100 **MAX** **RBM2500** **MAX**	
RBM2500 **PRO**	

a	Modusumschaltung

RBM1450	**RBM1600**	**RBM2100** **RBM1650**	**RBM2100 MAX** **RBM2500 MAX**	**RBM2000/2500**	**RBM2500** **PRO**

LIFT TIG MMA Flux 0.8mm Flux 1.0mm	MMA LIFT TIG FLUX	MIG MMA LIFT TIG FLUX	MIG MMA LIFT TIG	MMA/STICK LIFT TIG MIG/MAG 0.8/.030" MIG/MAG 1.0/.040" FLUX 0.8/.030" FLUX 1.0/.040"	MMA/STICK MAN MIG SYN MIG LIFT TIG

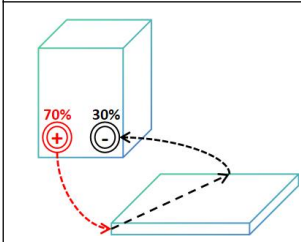
b	Stromregelung	Schweißstrom-Einstellung für alle Modi
c	Spannungsregelung	Feineinstellung für MIG-Modus
d	Materialauswahl	Fe + CO_2
		Fe + MIX
		Flux (No Gas)
		AL + AR (100%)
e	DRAHT-φ	.023"(0.6mm)
		.030"(0.8mm)
		.035"(0.9mm)
		.040"(1.0mm)
f	Einstellung	Induktivitäts-Einst. (-10~10)
		Langsamer Drahtvorsch. (0~10)
		Vorströmzeit (0.0~2.0)
		Nachströmzeit (0.0~2.0)
g	Betriebsstatus	2T
		4T
		SPOT (0.0~3.0)
1	Amperemeter	Zeigt den Ausgangsstrom an
2	Eingangsspannung	Zeigt die Eingangsspannung (120V)
		Zeigt die Eingangsspannung (240V)
3	Warnleuchte	Gerätefehler
4	Stromanzeige	Zeigt den Stromwert "1" an
5	DVA-Anzeige	Zeigt den DVA-Wert "1" an
6	Voltmeter	Zeigt die Ausgangsspannung an
7	Spannungsanzeige	Zeigt den Spannungswert "6" an
8	Spannungseinstellung	Leuchtet bei Einstellung

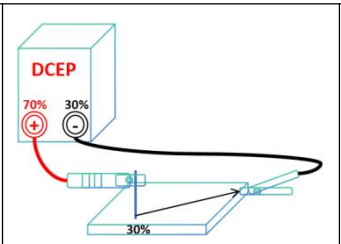
4. Polungswechsel

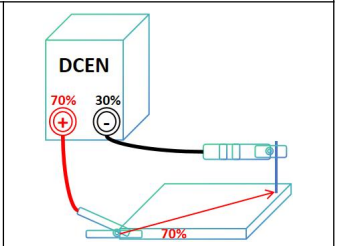
Beim Inverter-Schweißen fließt der Ausgangsstrom von der positiven Elektrode, durch das Werkstück, zur negativen Elektrode. Der positive Pol weist eine höhere Energiedichte auf. Folglich:

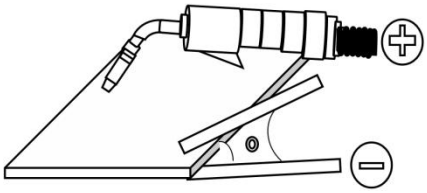
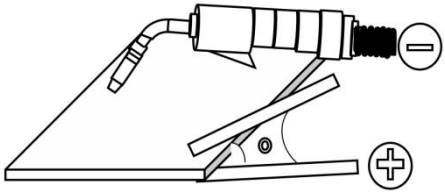
Bei GLEICHSTROM ELEKTRODE PLUS konzentriert sich die Wärme auf die Elektroden-/Brennerseite.

Bei GLEICHSTROM ELEKTRODE MINUS konzentriert sich die Wärme auf die Werkstückseite.



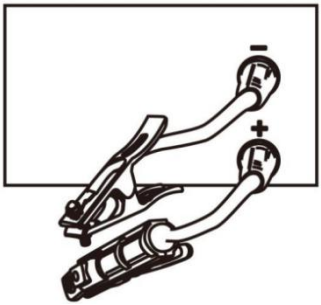


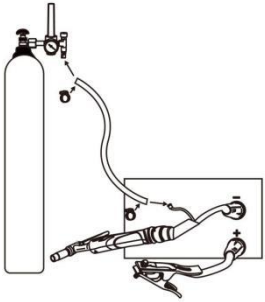


GLEICHSTROM ELEKTRODE PLUS	GLEICHSTROM ELEKTRODE MINUS
Gleichstrom Elektrode Positiv	**Gleichstrom Elektrode Negativ**
	
MMA/MIG mit Gas	WIG/Lift WIG/Schneiden/MIG Gaslos

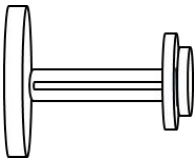
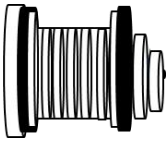
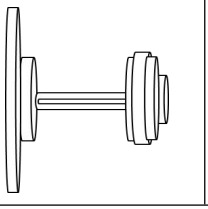
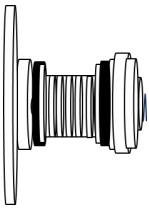
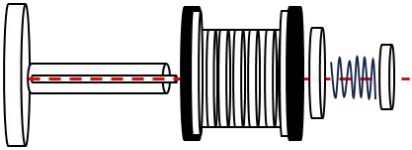
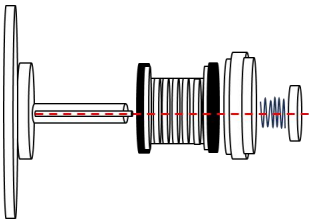
5. Bedienoberfläche

MMA/STICK/LICHTBOGEN (GLEICHSTROM ELEKTRODE PLUS)	LIFT TIG (GLEICHSTROM ELEKTRODE MINUS)

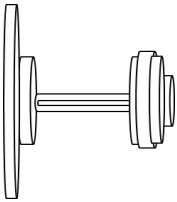


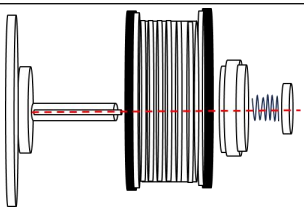


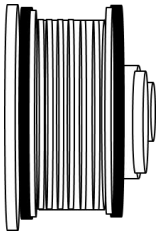
Schweißdraht-Einlegen

2bls Spule für RBM1450/1600/1650/2000/2100		2bls Spule für RBM2100 MAX /RBM2500(D)(PRO)(MAX)	
1 	3 	1 	3 
2 		2 	

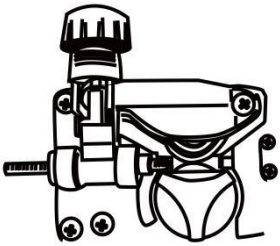
10bls Spule für RBM2100 MAX /RBM2500(D)(PRO)(MAX)

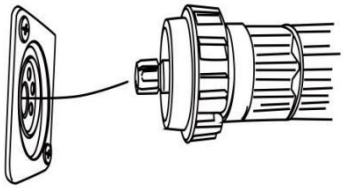


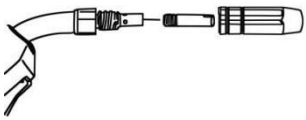




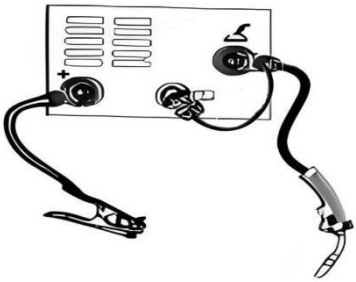
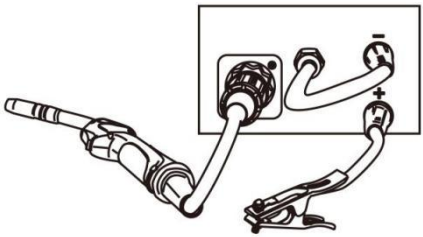
Brenneranschluss



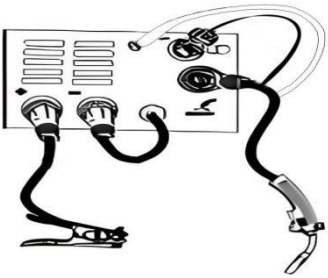


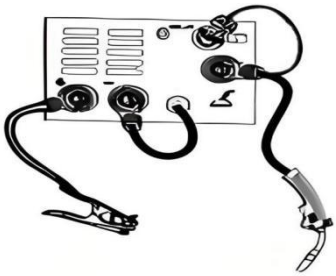


FCAW/Selbstschutz-Fülldraht (GLEICHSTROM ELEKTRODE MINUS)

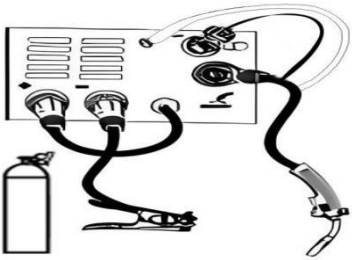
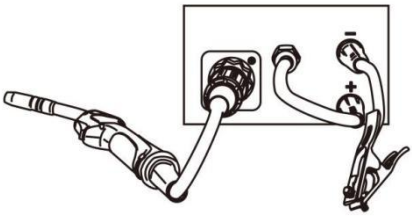
RBM1450/1600	RBM2100 MAX/ RBM2500(D)(PRO)(MAX)
	

RBM1650/2000/2100 - FCAW (GLEICHSTROM ELEKTRODE MINUS)

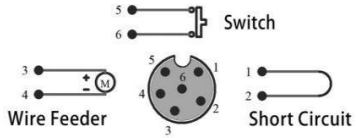
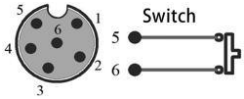




MIG/MAG/GMAW (GLEICHSTROM ELEKTRODE PLUS)

RBM1650/2000/2100	RBM2100 MAX/ RBM2500(D)(PRO)(MAX)
	

6. Spulenpistolen-Bedienoberfläche

<table>
<tr><th colspan="3">Schalterverdrahtung</th></tr>
<tr><td>6-Poliger Stecker</td><td>Spulenpistole Universal</td><td>MIG-Brenner für RBM2000</td></tr>
<tr><td>
</td><td> 
</td><td> 
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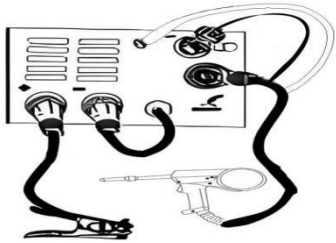
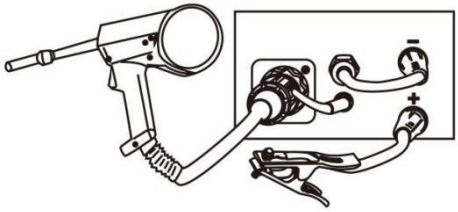
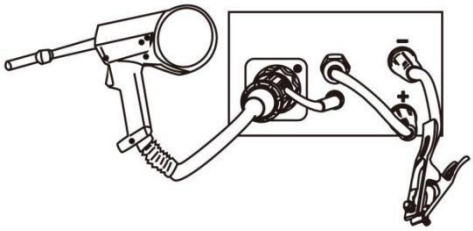
<tr><th colspan="3">Antriebsrollen</th></tr>
<tr><td>U-Nut für Al</td><td>V-Nut für GMAW</td><td>Riffelung für FCAW</td></tr>
<tr><th colspan="3">Spulenpistole</th></tr>
<tr><td colspan="3">FCAW/Selbstschutz-Fülldraht (GLEICHSTROM ELEKTRODE MINUS) mit Spulenpistole</td></tr>
<tr><td colspan="2">RBM2000</td><td>RBM2100 MAX /RBM2500(D)(PRO)(MAX)</td></tr>
<tr><td colspan="2">  </td><td>  </td></tr>
<tr><th colspan="3">MIG/MAG/GMAW (GLEICHSTROM ELEKTRODE PLUS) mit Spulenpistole</th></tr>
<tr><td colspan="2">RBM2000</td><td>RBM2100 MAX /RBM2500(D)(PRO)(MAX)</td></tr>
<tr><td colspan="2"> </td><td>  </td></tr>
</table>

7.Professionelles & Präzises Handbuch

WARTUNG, FEHLERSUCHE & STÖRUNGSANALYSE	
1	**Vorbeugende Wartung**
1.1	**Regelmäßige Inspektion**:Überprüfen Sie regelmäßig alle internen Kabelverbindungen auf festen Sitz und korrekte Verlegung. Prüfen Sie insbesondere Steckverbinder auf Korrosion oder Lockerheit. Reinigen Sie Korrosion mit Schleifpapier, stecken Sie wieder ein und sichern Sie die Befestigungen.
1.2	**Reinigung**:Verwenden Sie saubere, trockene Druckluft mit moderatem Druck, um Staubansammlungen zu entfernen. Bei Betrieb in rauchiger oder verschmutzter Umgebung das Innere täglich reinigen.
1.3	**Feuchtigkeitsschutz**:Verhindern Sie das Eindringen von Wasser oder Feuchtigkeit. Falls dies geschieht, trocknen Sie das Gerät gründlich. Vor der Inbetriebnahme die Isolierung mit einem Isolationsmessgerät prüfen.
1.4	**Kabelprüfung**:Überprüfen Sie regelmäßig alle Kabel auf Isolationsschäden. Reparieren Sie diese mit Isolierband oder tauschen Sie die Kabel sofort aus.
1.5	**Lagerung**:Für längere Stillstandszeiten verpacken Sie das Gerät wieder und lagern es in einer trockenen Umgebung.
	ACHTUNG:ALLE WARTUNGSARBEITEN MÜSSEN VON EINEM QUALIFIZIERTEN ELEKTRIKER BEI VOM STROMNETZ GETRENNTEM GERÄT DURCHGEFÜHRT WERDEN.
2	**Fehlerbehebungsleitfaden**

Symptom	**Mögliche Ursache**	**Korrekturmaßnahme**
Kein Strom	Netzschalter AUS; Keine Versorgungsspannung.	1.Stellen Sie sicher, dass der Netzschalter EIN ist.
		2.Prüfen Sie, ob Netzspannung anliegt.
Instabiler Lichtbogen / Schwanken der Strom	Schlechte/oxidierte Verbrauchsmaterialien; Lockere Verbindungen.	1.Verwenden Sie hochwertige Verbrauchsmaterialien; entfernen Sie Rost.
		2. Überprüfen und sichern Sie alle Steck- und Klemmverbindungen.
Keine	1.Interne	1. Interne Steckverbindungen prüfen.

Ausgangs leistung (Lüfter/Display OK)	Verbindungsstörung.	
	2.Unterbrochener Ausgangskreis.	2.Ausgangskabelverbindungen prüfen.
	3.Thermische Abschaltung aktiv.	3. Gerät abkühlen lassen; Thermoschalter prüfen.
Übermäßige Spritzer	Falsche Polarität.	Ausgangspolarität umkehren (Elektrodenhalter vs. Masseklemme).
Überhitzter Brenner	Brenner für niedrigere Stromstärke als Betriebsstrom ausgelegt.	Durch einen Brenner mit höherer Strombelastbarkeit ersetzen.

3	**Diagnose & Behebung von Schweißproblemen**

Probleme können mit Zubehör,Gas,Umgebung oder Stromversorgung zusammenhängen.

Problem: Schwieriger Lichtbogenstart / Instabiler Lichtbogen.

Ursache: Oxidierte Verbrauchsmaterialien; Netzschwankungen; Starke elektromagnetische Störungen (EMV).

Maßnahme: Qualität/Lagerung der Verbrauchsmaterialien verbessern; Netzstabilität prüfen.

Für E-Hand-Schweißen (MMA): Polarität von Elektrodenhalter und Masseklemme vertauschen.

WARNUNG:WENN DAS PROBLEM BESIEHT, WENDEN SIE SICH AN IHREN HÄNDLER ODER DEN FUERMU KUNDENDIENST. VERSUCHEN SIE KEINE INTERNEN REPARATUREN OHNE ENTSPRECHENDE QUALIFIKATION.

Dieses Dokument kann aufgrund kontinuierlicher Produktverbesserungen ohne vorherige Ankündigung geändert werden.

français

	1.Chaque unité et ses accessoires subissent des tests fonctionnels complets et un étalonnage des paramètres avant de quitter l'usine. De légères traces de test peuvent être présentes sur l'équipement, ce qui est normal.
	2.Les soudeuses sont des appareils de haute puissance. Si votre disjoncteur a une capacité insuffisante, il peut déclencher fréquemment. Veuillez vérifier si d'autres appareils haute puissance fonctionnent sur le même circuit, ou réduisez la puissance de sortie de l'équipement en conséquence.
	3.Si vous rencontrez des problèmes pendant l'utilisation, n'hésitez pas à contacter notre équipe de service. Nous sommes confiants dans notre capacité à vous fournir une solution rapide et professionnelle.
	4.Pour des performances optimales, l'utilisation d'accessoires originaux authentiques est fortement recommandée.

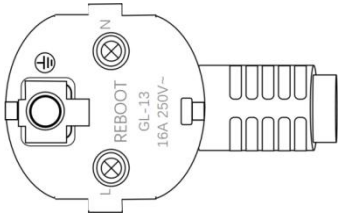
VIP - CENTRE DE SERVICE POUR SOUDEUSES

	Europe et Royaume-Uni	service-eu@mirthtek.com	
	Amérique du Nord	service@mirthtek.com	
	Amérique du Sud et Autres	nancy@weldvip-service.com	
	+86 18938887689		+86 18938887689
	Reboot Welding Solutions		+86 18923725124
	weldflowhub		https://www.rebootec.com

1. Présentation du Produit

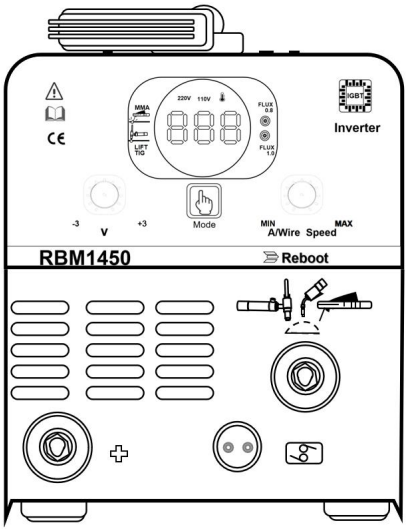
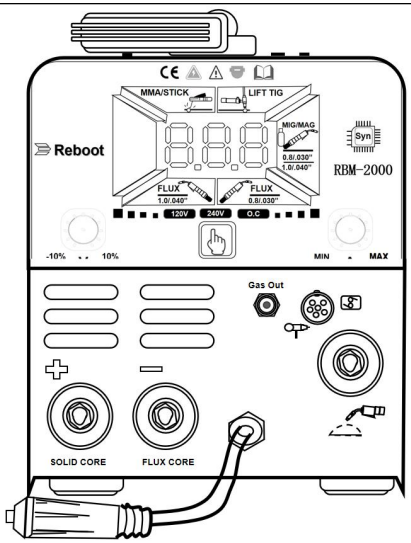
Paramètres Techniques									
		RBM1450	RBM1650/2100		RBM2000 (D)	RBM2100 MAX	RBM2500 MAX	RBM2500 (D) (PRO)
				RBM1600				
KG		5.9	6.7		6.1	7.7	8.6	10.5
		365*240*235	336*330*292		370*260*240	455*195*320	460*195*310	480*320*330
U_1=?	120V	40A	40A		40A	-	50A	40A
	240V	30A	30A		30A	40A	40A	40A
Disjoncteur (A)								
U_1=?	1 MIG	30-145	20-160/210	-	32-150	-	50-150	30-182
	2 MMA	20-145	20-150/200				20-130	
	0 TIG	18-145	20-150/200				20-130	
	2 MIG	30-145	-	20-165	32-200	50-210	50-250	30-250
	4 MMA	20-145		20-145		20-190	20-230	
	0 TIG	18-145		20-145		20-190	20-230	
Plage de Courant (A)								
U_0 U_1=?	120	72	64	-	65	-	70	67
	240	60	-	64	60	72	72	65
Tension à Vide								
Plug=?	Fiche Américaine	AC120V 50-60Hz						
		AC120V 50-60Hz/AC240V 50-60Hz						
Fiche Européenne		AC240V 50-60Hz						
Fiche Britannique								

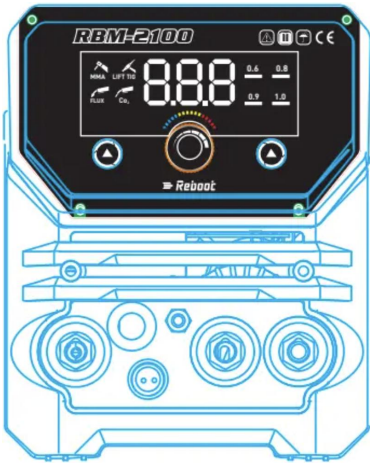
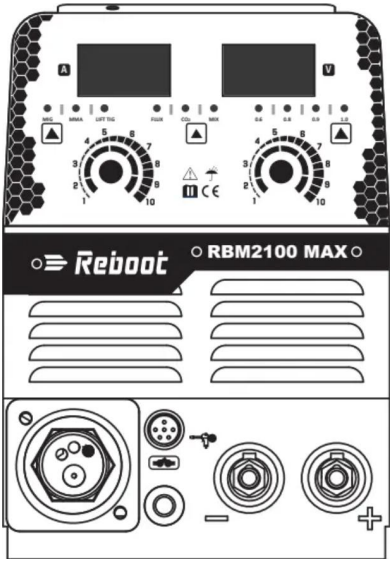
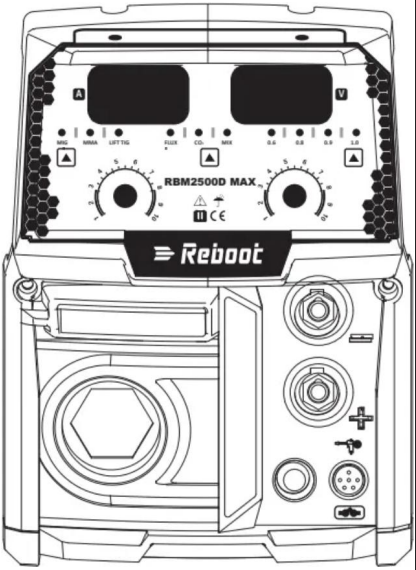
	2~15(m/s)		60%		F
Vitesse Avance Fil		Cycle de Service		Classe d'Isolation	
cosφ	0.7		85	IP	IP21
Facteur de Puissance		Rendement (%)		Degré de Protection (IP)	
Fiche Européenne					

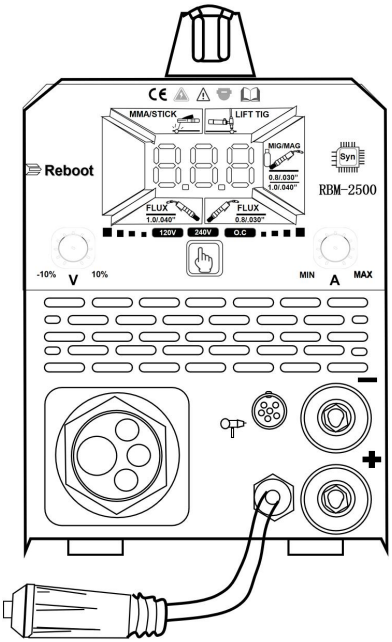


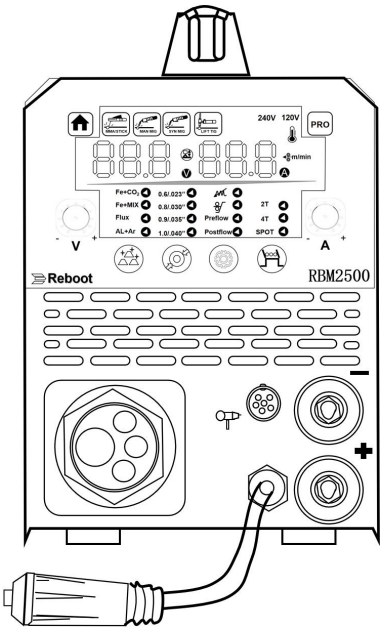
	Avis de Sécurité Important	
⚠	**AVERTISSEMENT : Risque de Danger Électrique**	⚠
	Pour garantir le fonctionnement sécuritaire de votre équipement :	
1	Lors d'un fonctionnement à l'intensité maximale, un disjoncteur avec une capacité de courant insuffisante peut déclencher. Veuillez confirmer que votre disjoncteur est évalué pour 30 ampères ou plus.	
2	Faites preuve de prudence lors de l'utilisation de l'appareil jusqu'à ce que les deux exigences ci-dessus soient remplies. La sécurité d'abord ! Si vous n'êtes pas sûr, consultez un électricien qualifié pour confirmer la compatibilité de l'appareil avec votre installation électrique.	

2. Contenu de l'Emballage

	RBM1450	RBM2000(D)
		

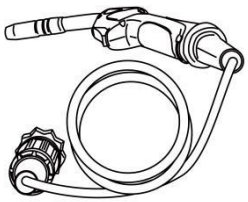
Unité Machine	**RBM1600**	**RBM1650/RBM2100**
		
	RBM2100 MAX	**RBM2500 MAX**
		
	RBM2500(D)	**RBM2500(D) PRO**



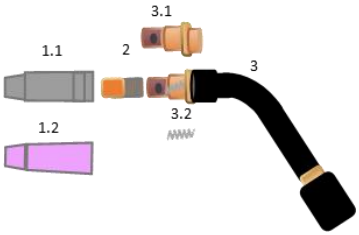


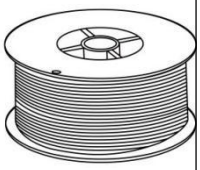
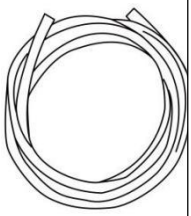
Torche MIG

14AK	14AK	15AK
RBM1450/1600	**RBM1650/2000/2100**	**RBM2100 MAX 2500(D)(PRO)(MAX)**

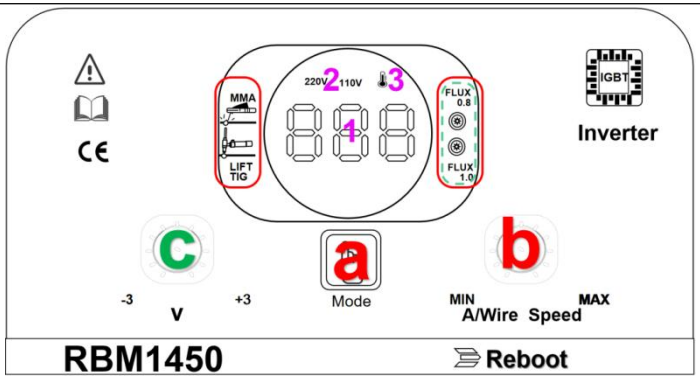
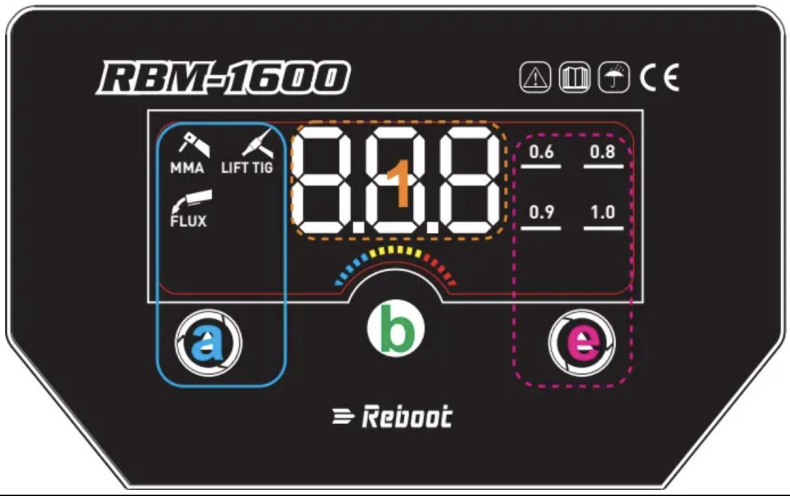


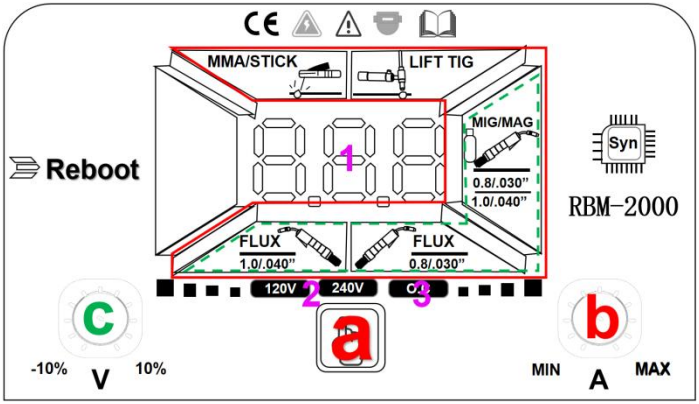
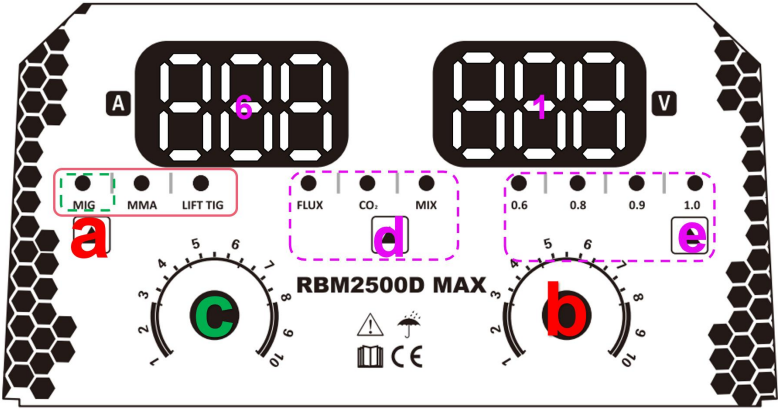
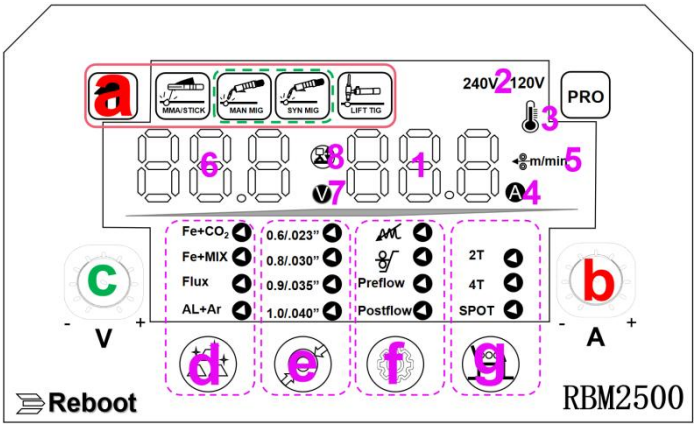
Pièces de Rechange

1.1:Buse de gaz φ12mm 14AK,15AK	
1.2:Buse céramique φ12mm 14AK,15AK	
2:Buse de contact φ0.6,0.8,0.9,1.0mm/M6*25	
3:Tête de torche	
3.1:Diffuseur de gaz 15AK	
3.2:Ressort de buse 15AK	

	RBM1650/2000(D)/RBM2100 MAX/RBM2500(D) (PRO)(MAX)			
	RBM1450/1600			Tuyau à Gaz
	Pince de Masse	Porte-Électrode	Fil Fourré	
Autres				

3. Panneau de Contrôle

RBM1450	
RBM1600 **RBM1650** **RBM2100**	

RBM2000 **RBM2500**	
RBM2100 **MAX** **RBM2500** **MAX**	
RBM2500 **PRO**	

a	Changement de Mode

RBM1450	**RBM1600**	**RBM2100RBM1650**	**RBM2100 MAX** **RBM2500 MAX**	**RBM2000/2500**	**RBM2500** **PRO**

LIFT TIG MMA Flux 0.8mm Flux 1.0mm	MMA LIFT TIG FLUX	MIG MMA LIFT TIG FLUX	MIG MMA LIFT TIG	MMA/STICK LIFT TIG MIG/MAG 0.8/.030" MIG/MAG 1.0/.040" FLUX 0.8/.030" FLUX 1.0/.040"	MMA/STIC K MAN MIG SYN MIG LIFT TIG

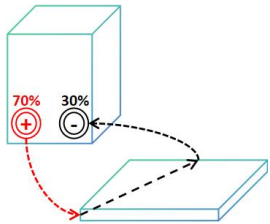
b	Contrôle du Courant	Réglage du courant pour tous modes
c	Contrôle de la Tension	Réglage fin pour le mode MIG
d	Sélection du Matériau	Fe + CO_2
		Fe + MIX
		Flux (No Gas)
		AL + AR (100%)
e	Diam. Fil (φ)	.023"(0.6mm)
		.030"(0.8mm)
		.035"(0.9mm)
		.040"(1.0mm)
f	Configuration	Régl. inductance (-10~10)
		Avance lente fil (0~10)
		Pré-débit (0.0~2.0)
		Post-débit (0.0~2.0)
g	État du Contrôle	2T
		4T
		SPOT (0.0~3.0)
1	Ampèremètre	Affiche le courant de sortie
2	Tension d'Alim. CA	Affiche la tension d'entrée (120V)
		Affiche la tension d'entrée (240V)
3	Témoin d'Alerte	Erreur machine
4	Indic. Courant	Affiche la valeur de courant "1"
5	Indic. VAF	Affiche la valeur VAF "1"
6	Voltmètre	Affiche la tension de sortie
7	Indic. Tension	Affiche la valeur tension "6"
8	Régl. Tension	Clignote pendant le réglage

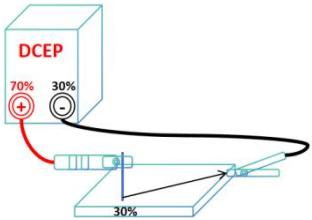
4. Changement de Polarité

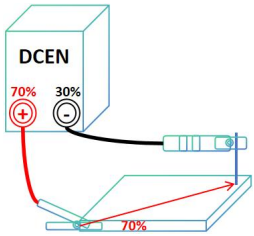
En soudage par onduleur, le courant de sortie circule de l'électrode positive, à travers la pièce, vers l'électrode négative. Le pôle positif possède une plus grande concentration d'énergie. Par conséquent :

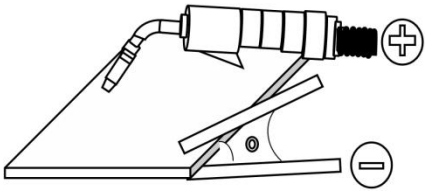
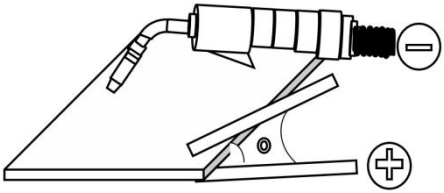
En DPCE, la chaleur est concentrée du côté de l'électrode/torche.

En DPCN, la chaleur est concentrée du côté de la pièce.

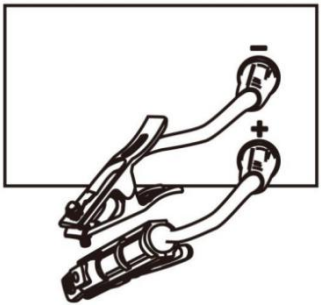
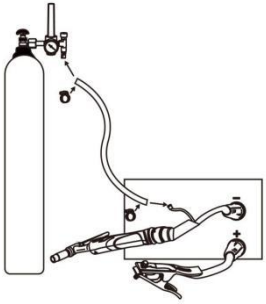




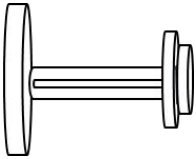
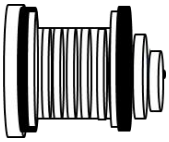
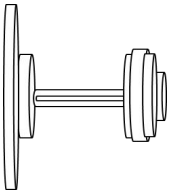
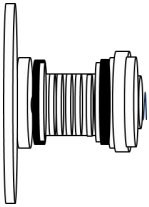
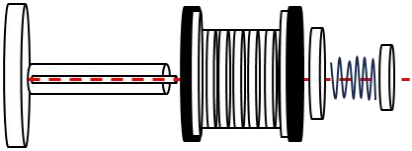
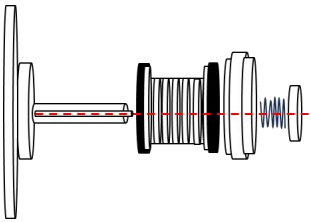


DCEP	DCEN
Courant Continu Électrode Positive	Courant Continu Électrode Négative
	
MMA/MIG avec Gaz	TIG/Lift TIG/Coupage/MIG Sans Gaz

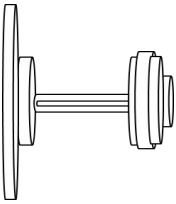
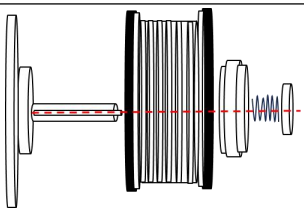
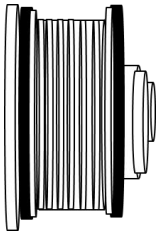
5. Interface d'Opération

MMA/STICK/ARC (DPCE)	LIFT TIG (DPCN)
	

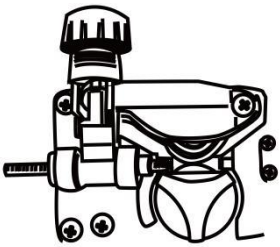
Installation du Fil de Soudure

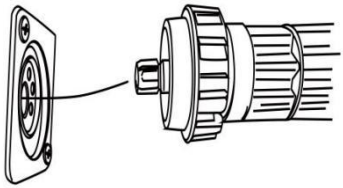
Bobine 2bls pour RBM1450/1600/1650/2000/2100		Bobine 2bls pour RBM2100 MAX/RBM2500(D)(PRO)(MAX)	
1 	3 	1 	3 
2 		2 	

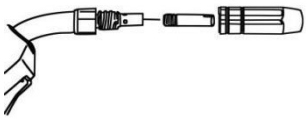
Bobine 10bls pour RBM2100 MAX/RBM2500(D)(PRO)(MAX)

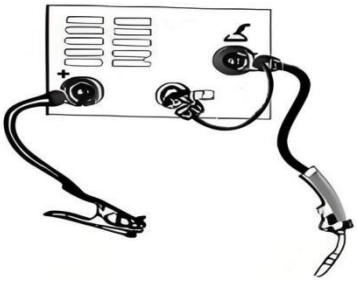
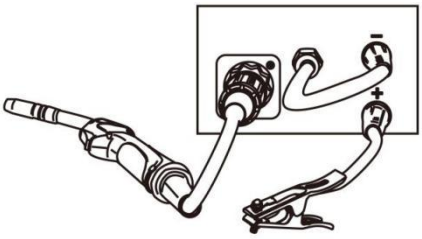
Interface Alimentateur-Torche



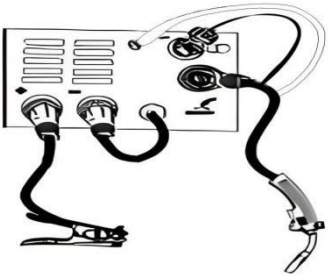


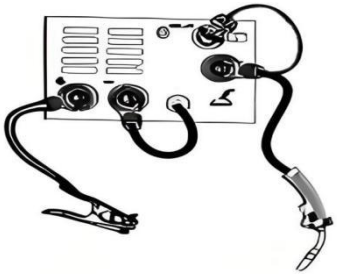


FCAW/Fil Fourré Autoprotégé (DPCN)

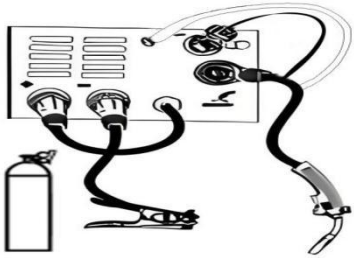
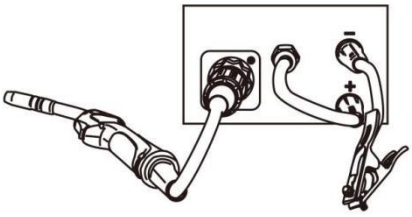
RBM1450/1600/1650/2100	RBM2100 MAX/RBM2500(D)(PRO)(MAX)
	

RBM2000/2100 - FCAW (DPCN)

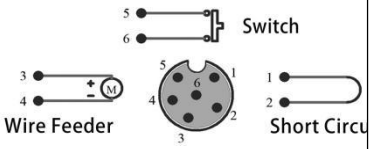
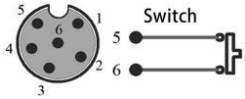
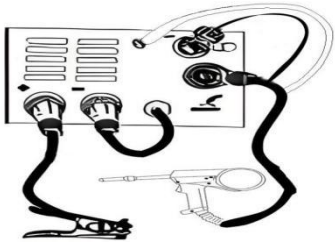
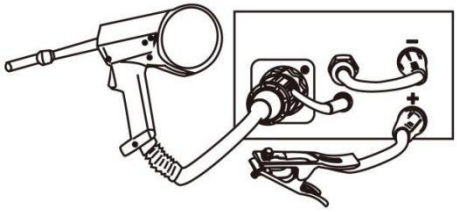
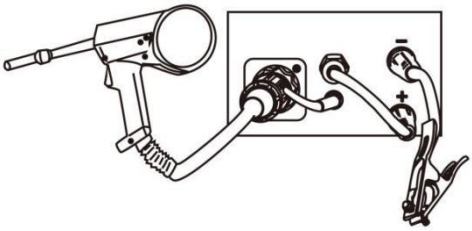




MIG/MAG/GMAW (DPCE)

RBM2000/2100	RBM2100 MAX/RBM2500(D)(PRO)(MAX)
	

6. Interface de la Torche à Dérouleur

Configuration du Câblage de l'Interrupteur		
Connecteur Aviation 6 Broches	Torche à dérouleur pour Tous	Torche MIG pour RBM2000
		
Galets d'Entraînement		
Gorge en U pour Al	Gorge en V pour GMAW	Gorge crantée pour FCAW
Torche à Dérouleur		
FCAW/Fil Fourré Autoprotégé (DPCN) avec Torche à Dérouleur		
RBM2000/2100	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	
		
MIG/MAG/GMAW (DPCE) avec Torche à Dérouleur		
RBM2000/2100	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	
		

7.Manuel Professionnel et Concis

MAINTENANCE, DÉPANNAGE & ANALYSE DES DÉFAUTS	
1	**Maintenance Préventive**
1.1	**Inspection Périodique**:Inspectez régulièrement tous les branchements de câblage interne pour vérifier un contact sûr et un cheminement correct. Vérifiez la présence de corrosion ou de desserrement, en particulier sur les connecteurs enfichables. Nettoyez la corrosion avec du papier de verre, reconnectez et serrez les fixations.
1.2	**Nettoyage**:Utilisez de l'air comprimé propre et sec à pression modérée pour éliminer l'accumulation de poussière. Si utilisée dans des environnements enfumés ou pollués, nettoyez l'intérieur quotidiennement.
1.3	**Protection contre l'Humidité**:Empêchez l'entrée d'eau ou d'humidité. En cas d'occurrence, séchez l'appareil complètement. Vérifiez l'intégrité de l'isolation avec un mégohmmètre avant la remise en service.
1.4	**Inspection des Câbles**:Vérifiez régulièrement tous les câbles pour détecter tout dommage d'isolation. Réparez avec du ruban adhésif isolant ou remplacez immédiatement.
1.5	**Stockage**:Pour des périodes d'inactivité prolongées, réemballez et stockez dans un environnement sec.
	ATTENTION : TOUTE MAINTENANCE DOIT ÊTRE EFFECTUÉE PAR UN ÉLECTRICIEN QUALIFIÉ, LA MACHINE ÉTANT DÉBRANCHÉE DE L'ALIMENTATION ÉLECTRIQUE.
2	**Guide de Dépannage**

Symptôme	Cause Possible	Action Corrective
Pas d'Alimentation	Interrupteur d'alimentation sur OFF ; Pas de tension d'alimentation.	1. Vérifiez que l'interrupteur d'alimentation est sur ON.
		2.Confirmez la présence de la tension secteur.
Arc Instable / Courant Fluctuant	Consommables de mauvaise qualité/oxydés ; Connexions desserrées.	1. Utilisez des consommables de qualité ; nettoyez la rouille.
		2. Vérifiez et serrez toutes les connexions (fiches, bornes).
Pas de Sortie	1.Défaut de connexion	1. Vérifiez les câbles enfichables

(Ventilateur et Affichage OK)	interne.	internes.
	2. Circuit de sortie ouvert.	2. Inspectez les connexions du câble de sortie.
	3.Protection thermique activée.	3.Laissez l'appareil refroidir ; vérifiez le commutateur thermique.
Projections Excessives	Polarité incorrecte.	Inversez la polarité de sortie (porte-électrode vs. pince de masse).
Torche en Surchauffe	Torche d'intensité nominale inférieure au courant de fonctionnement.	Remplacez-la par une torche d'intensité nominale supérieure.

3	**Diagnostic et Résolution des Problèmes de Soudage**

Les phénomènes peuvent être liés aux accessoires, au gaz, à l'environnement ou à l'alimentation électrique.

Problème : Difficulté à amorcer l'arc / Instabilité de l'arc.

Cause : Consommables oxydés ; Fluctuation de la tension du réseau ; Interférences électromagnétiques (IEM) sévères.

Action : Améliorez la qualité/le stockage des consommables ; Vérifiez la stabilité de la source d'alimentation.

Pour SMAW (Électrode) : Essayez d'inverser la polarité du porte-électrode et de la pince de masse.

AVERTISSEMENT:SI LE PROBLÈME PERSISTE, CONTACTEZ VOTRE FOURNISSEUR OU LE SERVICE CLIENT DE FUERMU. N'ESSAYEZ PAS DE RÉPARATIONS INTERNES SANS LES QUALIFICATIONS APPROPRIÉES.

Ce document est susceptible d'être modifié sans préavis en raison de l'amélioration continue du produit.

español

	1.Cada unidad y sus accesorios se someten a pruebas funcionales exhaustivas y calibración de parámetros antes de salir de fábrica. Pueden presentarse pequeñas marcas de prueba en el equipo, lo cual es normal.
	2.Las máquinas de soldar son dispositivos de alta potencia. Si su interruptor automático tiene capacidad insuficiente, podría dispararse con frecuencia. Verifique si hay otros aparatos de alta potencia funcionando en el mismo circuito, o reduzca la potencia de salida del equipo según corresponda.
	3.Si encuentra algún problema durante la operación, no dude en contactar a nuestro equipo de servicio. Estamos seguros de poder brindarle una solución rápida y profesional.
	4.Para un rendimiento óptimo, se recomienda encarecidamente el uso de accesorios originales genuinos.

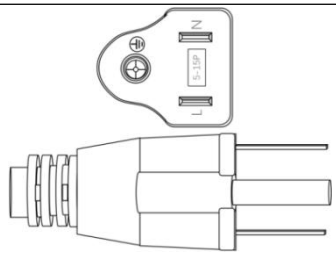
VIP - CENTRO DE SERVICIO PARA SOLDADORAS			
	Europa y Reino Unido	service-eu@mirthtek.com	
	América del Norte	service@mirthtek.com	
	América del Sur y Otros	nancy@weldvip-service.com	
	+86 18938887689		+86 18938887689
	Reboot Welding Solutions		+86 18923725124
	weldflowhub		https://www.rebootec.com

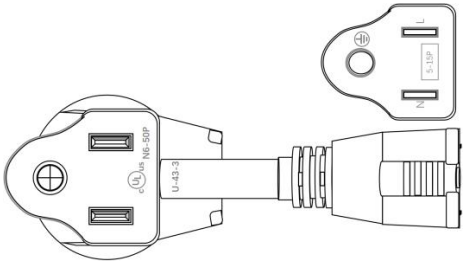
1. Presentación del Producto

Parámetros Técnicos								
		RBM1450	RBM1650/2100	RBM2000 (D)	RBM2100 MAX	RBM2500 MAX	RBM2500 (D) (PRO)
			RBM1600				
KG		5.9	6.7	6.1	7.7	8.6	10.5
		365*240*235	336*330*292	370*260*240	455*195*320	460*195*310	480*320*330
U_1=?	120V	40A	40A	40A	-	50A	40A
	240V	30A	30A	30A	40A	40A	40A
Interruptor Automático (A)							
U_1=?	1 MIG	30-145	20-160/210	- 32-150	-	50-150	30-182
	2 MMA	20-145	20-150/200			20-130	
	0 TIG	18-145	20-150/200			20-130	
	2 MIG	30-145	- 20-165	32-200	50-210	50-250	30-250
	4 MMA	20-145	- 20-145		20-190	20-230	
	0 TIG	18-145	- 20-145		20-190	20-230	
Rango de Corriente (A)							
U_0 U_1=?	120	72	64 -	65	-	70	67
	240	60	- 64	60	72	72	65
Tensión en Vacío(V)							
Plug=?	Enchufe Americano	AC120V 50-60Hz					
		AC120V 50-60Hz/AC240V 50-60Hz					
Enchufe Europeo		AC240V 50-60Hz					
Enchufe Británico							

	2~15		60%		F
Veloc. Alim. Hilo		Ciclo de Trabajo(%)		Grado de Aislamiento	
cosφ	0.7		85	IP	IP21
Factor de Potencia		Eficiencia (%)		Clase de Protección (IP)	

Enchufe Americano	**Cable de Conversión EU/US**
	Compatible con enchufes NEMA 120V/240V





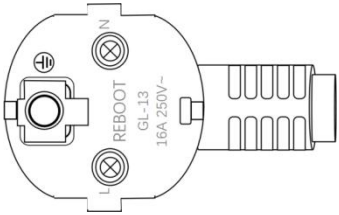
Aviso Importante de Seguridad

⚠	**ADVERTENCIA: Riesgo de Peligro Eléctrico**	⚠

Para garantizar el funcionamiento seguro de su equipo:

1	Al operar a corriente máxima, un interruptor automático con una capacidad de corriente insuficiente puede dispararse. Confirme que su interruptor automático esté clasificado para 30 amperios o más.
2	Extreme la precaución al usar el dispositivo hasta que se cumplan ambos requisitos anteriores. ¡La seguridad es primero! Si no está seguro, consulte a un electricista calificado para confirmar la compatibilidad del dispositivo con su sistema eléctrico.

Enchufe Europeo



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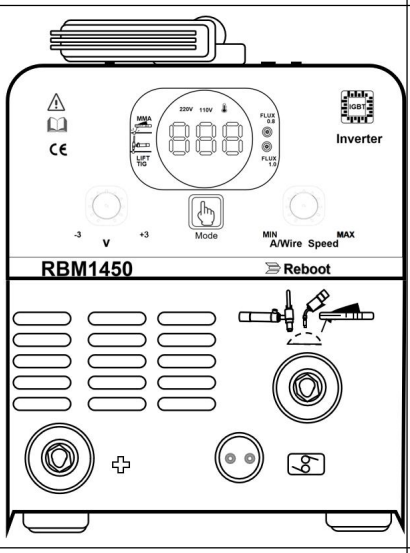
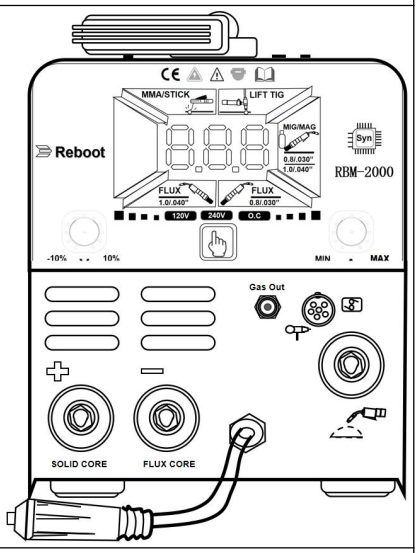
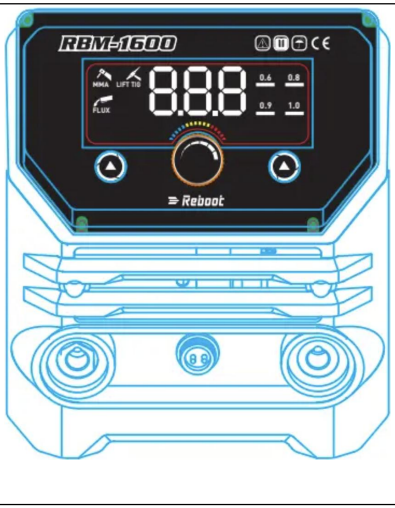
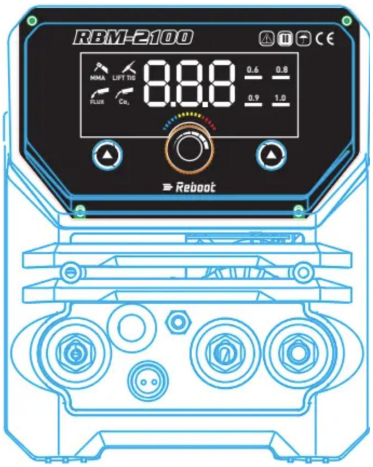
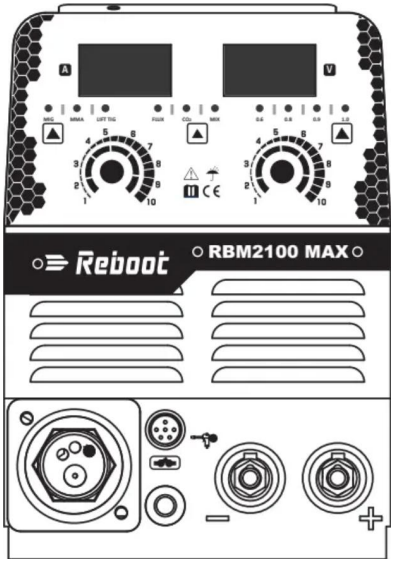
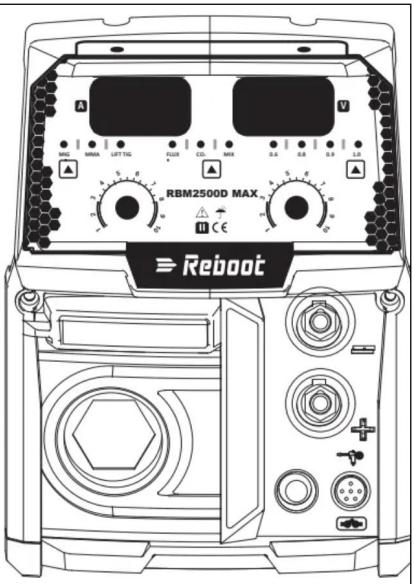
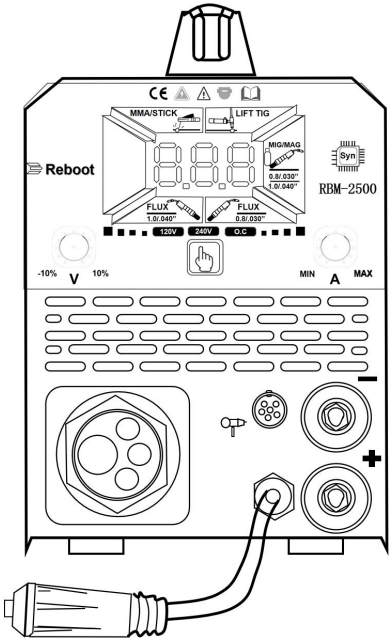
2. Contenido del Paquete

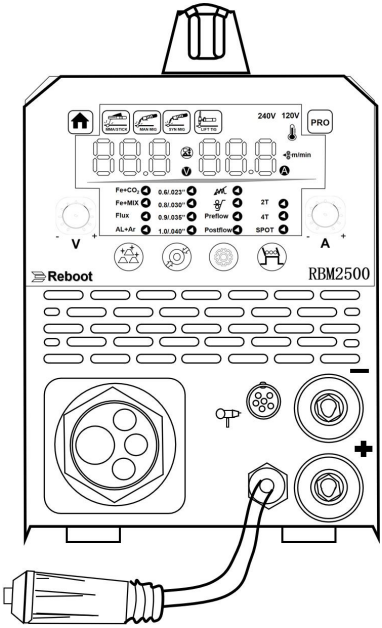
	RBM1450	RBM2000(D)
Equipo Principal		
	RBM1600	RBM1650/RBM2100
		
	RBM2100 MAX	RBM2500 MAX





RBM2500(D)	RBM2500(D) PRO





14AK	14AK	15AK
RBM1450/1600	RBM1650/2000/2100	RBM2100 MAX 2500(D)(PRO)(MAX)

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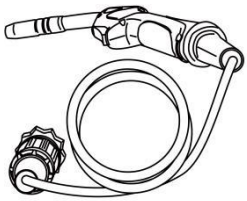
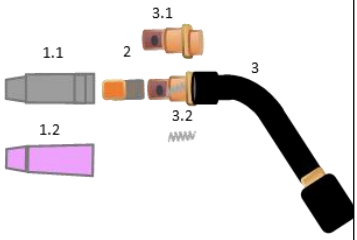
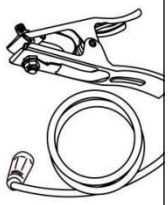
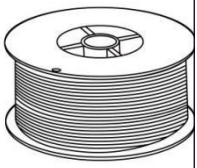
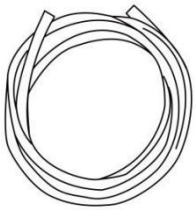
<tr><td rowspan="8">Antorcha MIG</td><td> </td><td> </td><td>  </td></tr>
<tr><td colspan="3">Piezas de Repuesto</td></tr>
<tr><td colspan="2">1.1: Boquilla de gas φ12mm 14AK,15AK</td><td rowspan="6"> 
</td></tr>
<tr><td colspan="2">1.2:Boquilla cerámica φ12mm 14AK,15AK</td></tr>
<tr><td colspan="2">2:Boquilla de contacto φ0.6,0.8,0.9,1.0mm/M6*25</td></tr>
<tr><td colspan="2">3: Cabezal de antorcha</td></tr>
<tr><td colspan="2">3.1: Difusor de gas 15AK</td></tr>
<tr><td colspan="2">3.2: Muelle de la boquilla 15AK</td></tr>
<tr><td rowspan="4">Otros</td><td colspan="4">RBM1650/2000(D)/RBM2100 MAX/RBM2500(D) (PRO)(MAX)</td></tr>
<tr><td colspan="3">RBM1450/RBM1600</td><td rowspan="2">Manguera de gas</td></tr>
<tr><td>Pinza de masa</td><td>Portaelectrodos</td><td>Hilo tubular con fundente</td></tr>
<tr><td>  </td><td> </td><td>  </td><td>  </td></tr>
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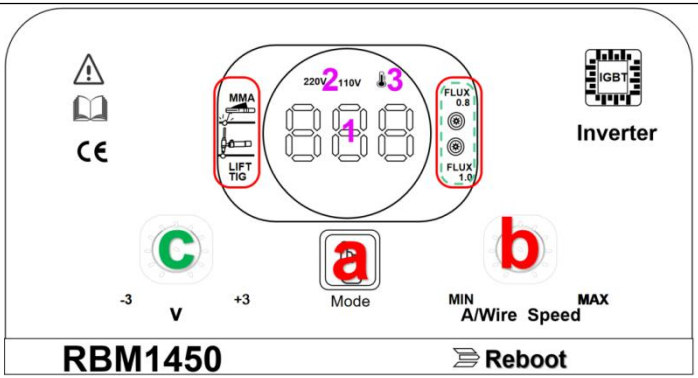
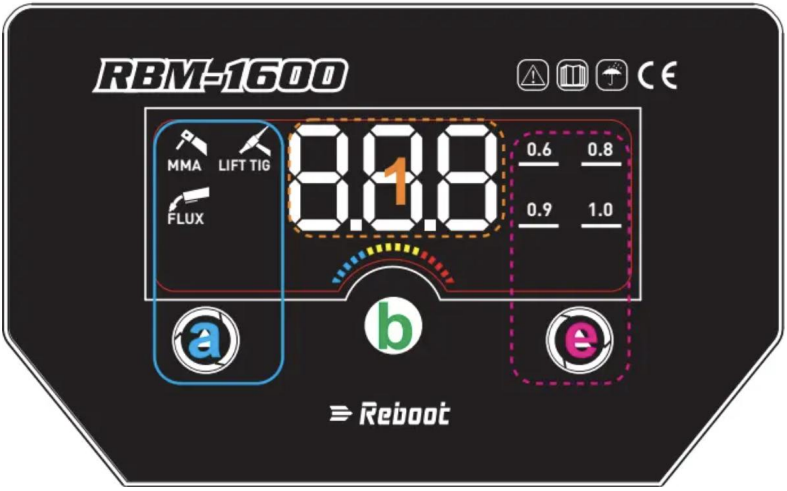
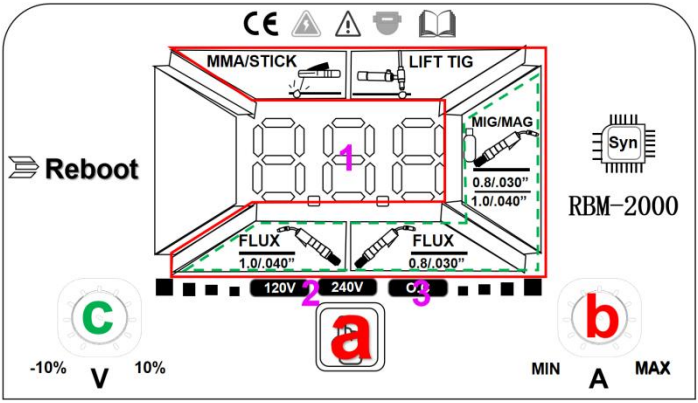
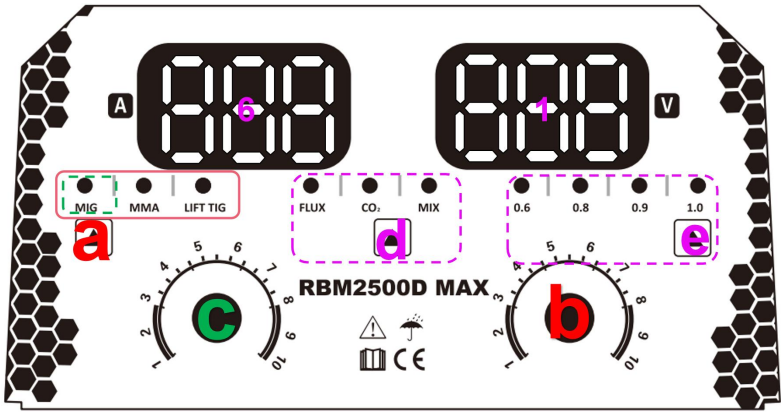
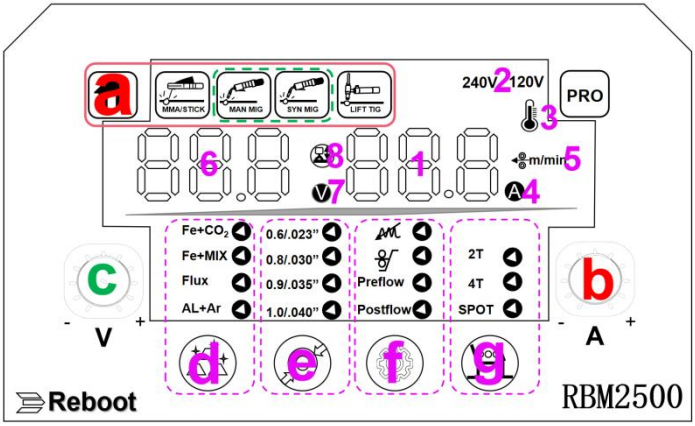
3. Panel de Control

RBM1450	
RBM1600 **RBM1650** **RBM2100**	
RBM2000 **RBM2500**	

RBM2100 MAX RBM2500 MAX	
RBM2500 PRO	

a	Cambio de Modo

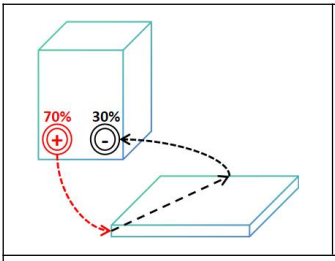
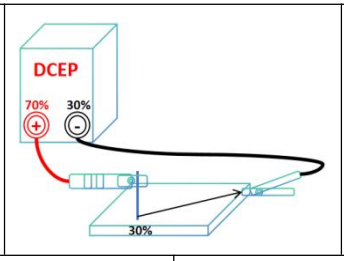
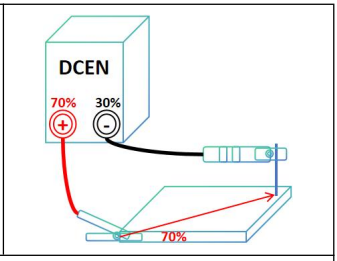
RBM1450	**RBM1600**	**RBM2100** **RBM1650**	**RBM2100 MAX** **RBM2500 MAX**	**RBM2000/2500**	**RBM2500** **PRO**
LIFT TIG MMA Flux 0.8mm Flux 1.0mm	MMA LIFT TIG FLUX	MIG MMA LIFT TIG FLUX	MIG MMA LIFT TIG	MMA/STICK LIFT TIG MIG/MAG 0.8/.030" MIG/MAG 1.0/.040" FLUX 0.8/.030" FLUX 1.0/.040"	MMA/STICK MAN MIG SYN MIG LIFT TIG

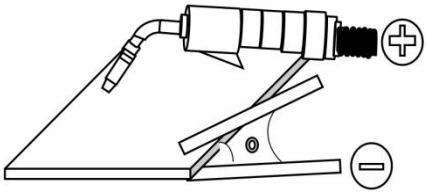
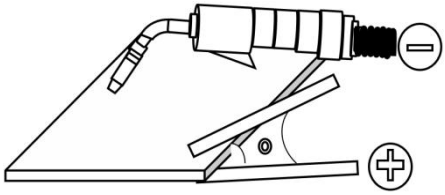
b	Control de Corriente	Ajuste de corriente de soldadura para todos los modos
c	Control de Tensión	Ajuste fino para el modo MIG
		Fe + CO_2
		Fe + MIX

d	Selección de Material	Flux (No Gas)
		AL + AR (100%)
e	Diám. Hilo (φ)	.023"(0.6mm)
		.030"(0.8mm)
		.035"(0.9mm)
		.040"(1.0mm)
f	Configuración	Ajuste de inductancia (-10~10)
		Alimentación lenta de hilo (0~10)
		Preflujo (0.0~2.0)
		Postflujo (0.0~2.0)
g	Estado de Control	2T
		4T
		SPOT (0.0~3.0)
1	Amperímetro	Muestra la corriente de salida del soldador
2	Tens. Entrada CA	Muestra la tensión de entrada (120V)
		Muestra la tensión de entrada (240V)
3	Luz Advertencia	Error de la máquina
4	Indic. Corriente	Muestra el valor de corriente "1"
5	Indic. VAH	Muestra el valor VAH "1"
6	Voltímetro	Muestra la tensión de salida del soldador
7	Indic. Tensión	Muestra el valor de tensión "6"
8	Ajuste Tensión	Parpadea al ajustar la tensión

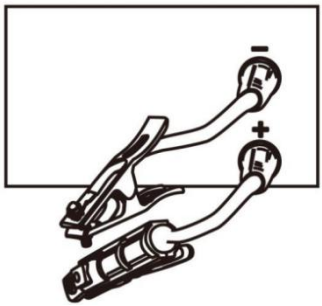
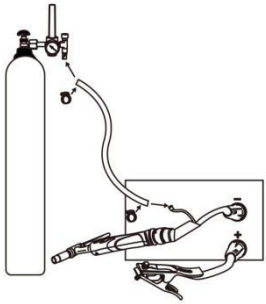
4. Cambio de Polaridad

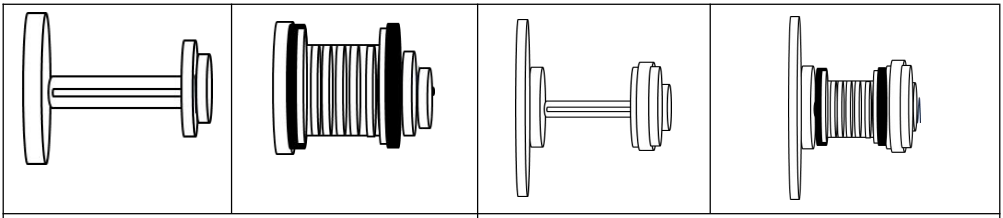
En la soldadura por inversor, la corriente de salida fluye del electrodo positivo, a través de la pieza de trabajo, hacia el electrodo negativo. El polo positivo posee una mayor concentración de energía. En consecuencia:
Con DCEP, el calor se concentra en el lado del electrodo/antorcha.
Con DCEN, el calor se concentra en el lado de la pieza de trabajo.

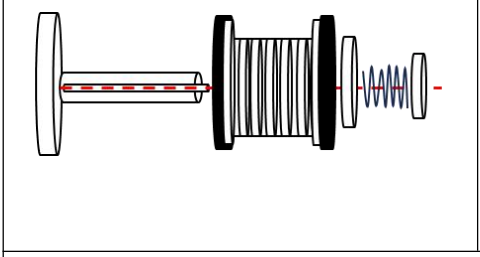
DCEP	DCEN
Corriente Directa Electrodo Positivo	Corriente Directa Electrodo Negativo
	
MMA/MIG Con Gas	TIG/Lift TIG/Corte/MIG Sin Gas

5. Interfaz de Operación

MMA/STICK/ARC (DCEP)		LIFT TIG (DCEN)	
			
Instalación del Hilo de Soldadura			
Carrete de 2lbs para RBM1450/1600/1650/2000/2100		**Carrete de 2 lbs para RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	
1	3	1	3



2



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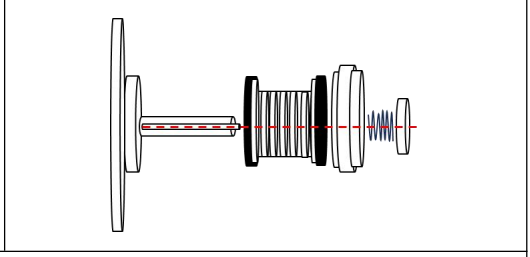
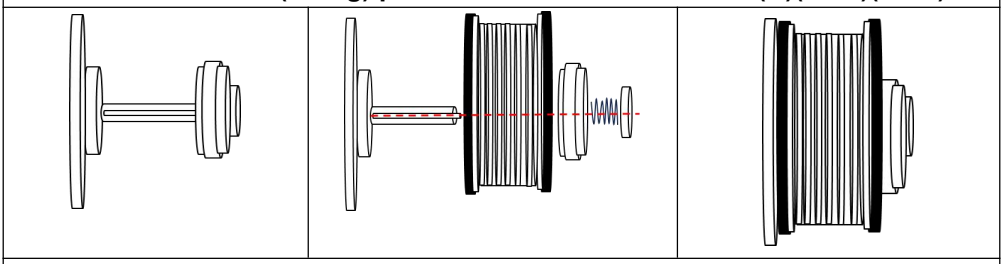
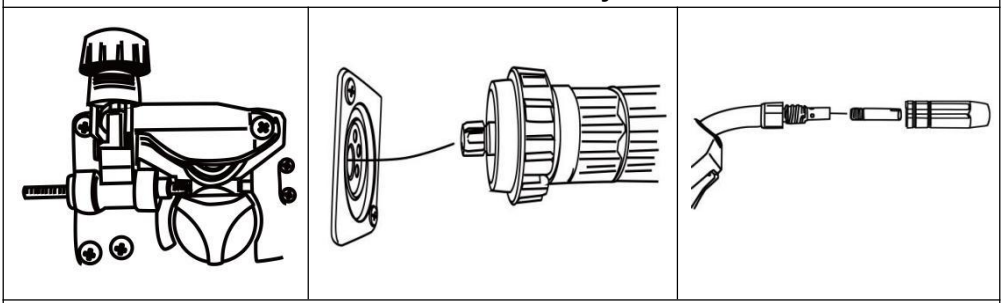


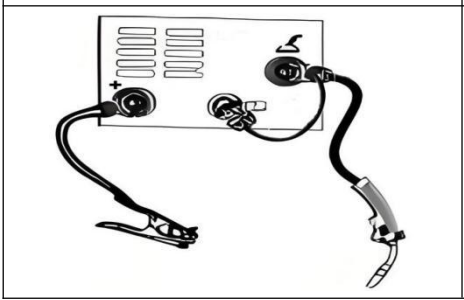
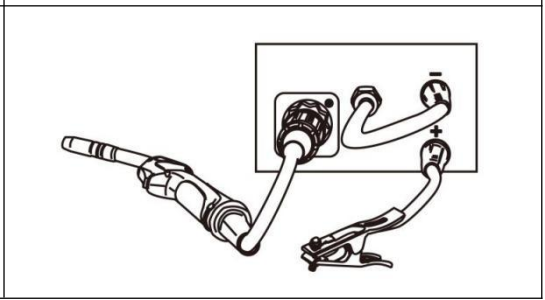
Carrete de 10 lbs (4.5 kg) para RBM2100 MAX/RBM2500(D)(PRO)(MAX)

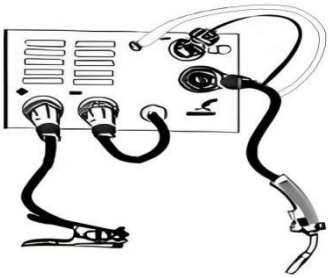
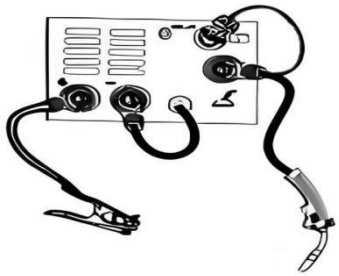
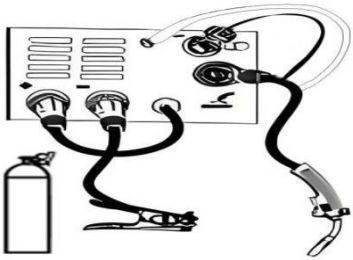
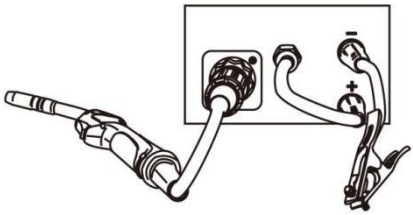


Interfaz entre el Alimentador y la Antorcha

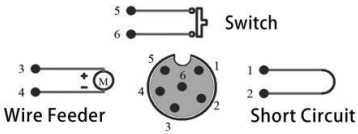
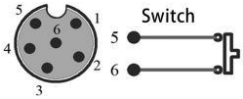


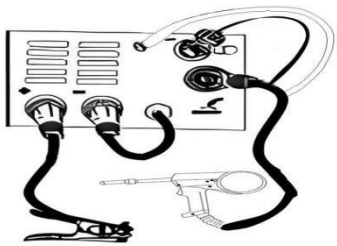
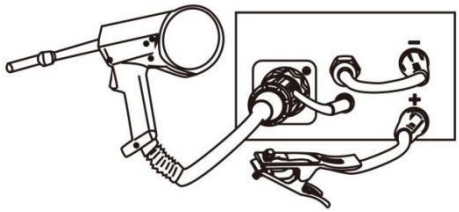
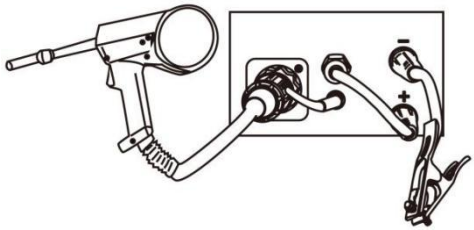
FCAW/Con Núcleo de Fundente Autoprotegido (DCEN)

RBM1450/1600	RBM2100 MAX/RBM2500(D)(PRO)(MAX)
	

RBM1650/2000/2100 - FCAW (DCEN)	
	
MIG/MAG/GMAW (DCEP)	
RBM1650/2000/2100	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**
	

6. Interfaz de Operación de la Pistola de Carrete

Configuración del Cableado del Interruptor		
Conector de Aviación de 6 Pines	Pistola de Carrete para Todos	Antorcha MIG para RBM2000
		
Rodillos de Accionamiento		
Ranura en U para Al	Ranura en V para GMAW	Estriados para FCAW
Pistola de Carrete		
FCAW/Con Núcleo de Fundente Autoprotegido (DCEN)		
RBM2000	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	

	
MIG/MAG/GMAW (DCEP) con Pistola de Carrete	
RBM2000	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**
	

7. Manual Profesional y Conciso

MANTENIMIENTO, RESOLUCIÓN DE PROBLEMAS Y ANÁLISIS DE FALLAS	
1	**Mantenimiento Preventivo**
1.1	Inspección Periódica: Inspeccione periódicamente todas las conexiones de cableado interno para verificar contacto seguro y correcto trazado. Verifique corrosión o flojedad, especialmente en conectores enchufables. Limpie la corrosión con papel de lija, vuelva a conectar y asegure los sujetadores.
1.2	Limpieza: Use aire comprimido limpio y seco a presión moderada para eliminar acumulación de polvo. Si se usa en ambientes con humo o contaminados, limpie el interior diariamente.
1.3	Protección contra la Humedad: Evite la entrada de agua o humedad. Si ocurre, seque la unidad completamente. Verifique la integridad del aislamiento con un megóhmetro antes de reactivarla.
1.4	Inspección de Cables: Revise regularmente todos los cables en busca de daños en el aislamiento. Repare con cinta aislante o reemplace

	inmediatamente.
1.5	Almacenamiento: Para periodos prolongados de inactividad, reempaquete y almacene en un ambiente seco.
	PRECAUCIÓN:TODO EL MANTENIMIENTO DEBE SER REALIZADO POR UN ELECTRICISTA CALIFICADO CON LA MÁQUINA DESCONECTADA DE LA FUENTE DE ALIMENTACIÓN.
2	**Guía de Resolución de Problemas**

Síntoma	**Causa Posible**	Acción Correctiva
Sin Energía	Interruptor de encendido APAGADO; Sin tensión de suministro.	1. Verifique que el interruptor de encendido esté ENCENDIDO.
		2. Confirme que haya tensión en la red eléctrica.
Arco Inestable / Corriente Fluctuante	Consumibles de mala calidad/oxidados; Conexiones flojas.	1. Use consumibles de calidad; limpie el óxido.
		2. Revise y asegure todas las conexiones (enchufes, terminales).
Sin Salida (Ventilador y Pantalla OK)	1.Fallo en conexión interna.	1. Revise cables enchufables internos.
	2.Circuito de salida abierto.	2. Inspeccione conexiones del cable de salida.
	3.Protección térmica activada.	3. Permita que la unidad se enfríe; revise el interruptor térmico.
Chispas Excesivas	Polaridad incorrecta.	Invierta la polaridad de salida (portaelectrodo vs. pinza de masa).
Antorcha Sobrecalentada	Antorcha de amperaje nominal inferior a la corriente de operación.	Reemplácela con una antorcha de amperaje nominal superior.

3	**Diagnóstico y Resolución de Problemas de Soldadura**

Los fenómenos pueden estar relacionados con accesorios, gas, entorno o fuente de alimentación.

Problema: Dificultad para iniciar el arco / Inestabilidad del arco.

Causa: Consumibles oxidados; Fluctuación del voltaje de la red; Interferencia electromagnética (EMI) severa.

Acción: Mejore la calidad/almacenamiento de consumibles; Verifique la estabilidad de la fuente de alimentación.

Para SMAW (Electrodo): Pruebe invertir la polaridad del portaelectrodo y la pinza de masa.
ADVERTENCIA: SI EL PROBLEMA PERSISTE, CONTACTE A SU PROVEEDOR O AL SERVICIO AL CLIENTE DE FUERMU. NO INTENTE REPARACIONES INTERNAS SIN LA CALIFICACIÓN ADECUADA.
Este documento está sujeto a cambios sin previo aviso debido a la mejora continua del producto.

italiano

	1.Ogni unità e i suoi accessori vengono sottoposti a test funzionali completi e calibrazione dei parametri prima di lasciare la fabbrica. Sul dispositivo potrebbero essere presenti piccoli segni di test, il che è normale.
	2.Le saldatrici sono dispositivi ad alta potenza. Se il tuo interruttore automatico ha una capacità insufficiente, potrebbe scattare frequentemente. Controlla se altri apparecchi ad alta potenza sono in funzione sullo stesso circuito, oppure riduci la potenza di uscita dell'attrezzatura di conseguenza.
	3.Se dovessi riscontrare problemi durante l'uso, non esitare a contattare il nostro team di assistenza. Siamo certi di poterti fornire una soluzione rapida e professionale.
	4.Per prestazioni ottimali, si raccomanda vivamente l'uso di accessori originali genuini.

VIP - CENTRO ASSISTENZA SALDATRICI

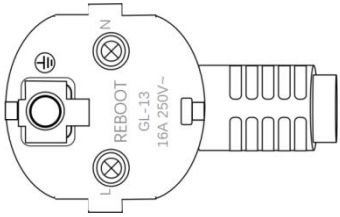
	Europa e Regno Unito	service-eu@mirthtek.com	
	Nord America	service@mirthtek.com	
	Sud America e Altri	nancy@weldvip-service.com	
	+86 18938887689		+86 18938887689
	Reboot Welding Solutions		+86 18923725124
	weldflowhub		https://www.rebootec.com

1. Presentazione del Prodotto

Parametri Tecnici								
		RBM1450	RBM1650/2100	RBM2000 (D)	RBM2100 MAX	RBM2500 MAX	RBM2500 (D) (PRO)
			RBM1600				
KG		5.9	6.7	6.1	7.7	8.6	10.5
		365*240*235	336*330*292	370*260*240	455*195*320	460*195*310	480*320*330
A FV U_1=?	120V	40A	40A	40A	-	50A	40A
	240V	30A	30A	30A	40A	40A	40A
Interruttore (A)							
~A~ U_1=?	1 MIG	30-145	20-160/210	- 32-150	-	50-150	30-182
	2 MMA	20-145	20-150/200			20-130	
	0 TIG	18-145	20-150/200			20-130	
	2 MIG	30-145	- 20-165	32-200	50-210	50-250	30-250
	4 MMA	20-145	- 20-145		20-190	20-230	
	0 TIG	18-145	- 20-145		20-190	20-230	
Gamma Corrente							
U_0 U_1=?	120	72	64 -	65	-	70	67
	240	60	- 64	60	72	72	65
Tensione a Vuoto(A)							
A FV Plug=?	Spina Americana	AC120V 50-60Hz					
		AC120V 50-60Hz/AC240V 50-60Hz					
Spina Europea		AC240V 50-60Hz					
Spina Britannica							

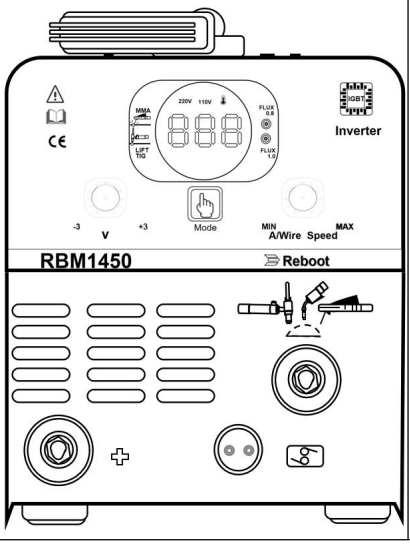
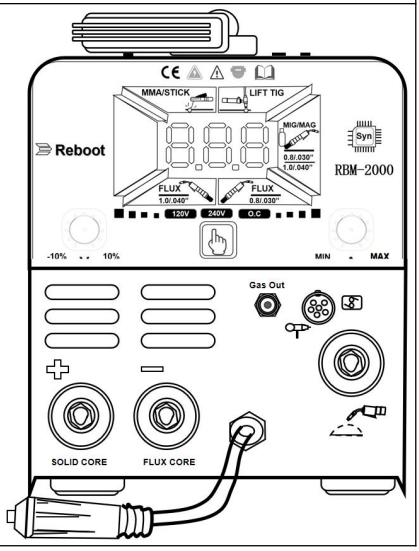
	2~15(m/s)		60%		F
Vel. Avanz. Filo (m/min)		Ciclo di Lavoro		Classe di Isolamento	
cosφ	0.7		85	IP	IP21
Fattore di Potenza		Rendimento (%)		Grado di Protezione (IP)	

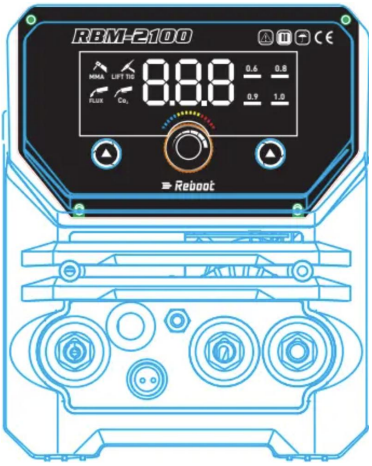
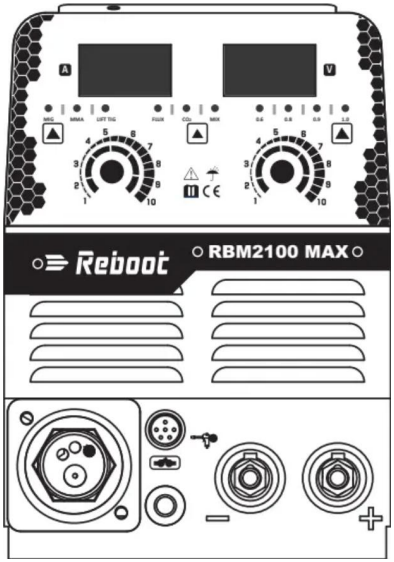
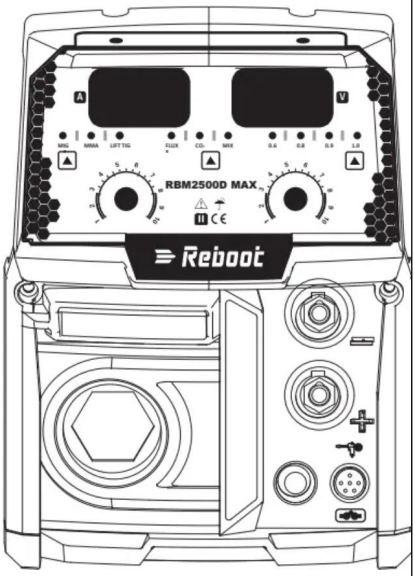
Spina Europea

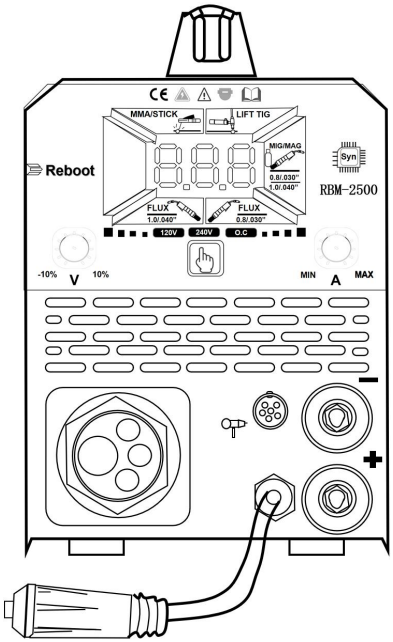


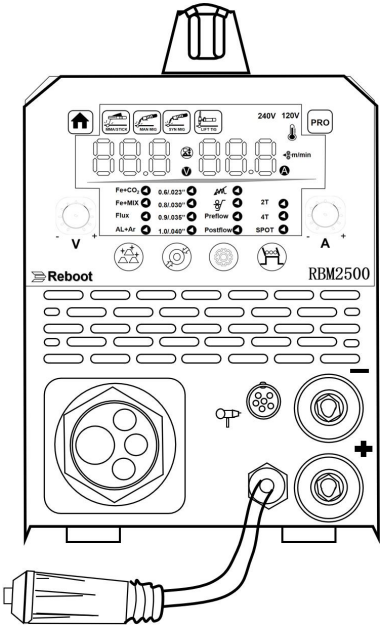
	Avviso Importante di Sicurezza	
⚠	**ATTENZIONE: Rischio di Pericolo Elettrico**	⚠
	Per garantire il funzionamento sicuro della vostra attrezzatura:	
1	Durante il funzionamento a corrente massima, un interruttore magnetotermico con una portata di corrente insufficiente potrebbe scattare. Si prega di confermare che il proprio interruttore magnetotermico sia classificato per 30 ampere o superiore.	
2	Utilizzare il dispositivo con cautela finché non saranno soddisfatti entrambi i requisiti sopra indicati. La sicurezza prima di tutto! In caso di dubbi, consultare un elettricista qualificato per confermare la compatibilità del dispositivo con il proprio impianto elettrico.	

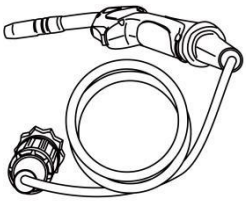
2. Contenuto della Confezione

	RBM1450	RBM2000(D)
		

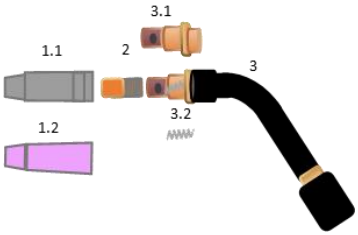
Unità Macchina	**RBM1600**	**RBM1650/RBM2100**
		
	RBM2100 MAX	**RBM2500 MAX**
		
	RBM2500(D)	**RBM2500(D) PRO**

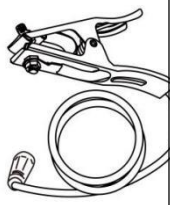
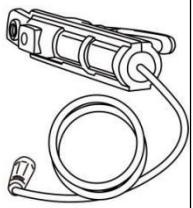
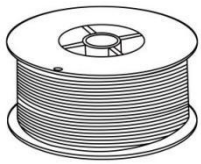
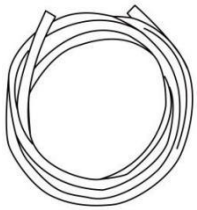




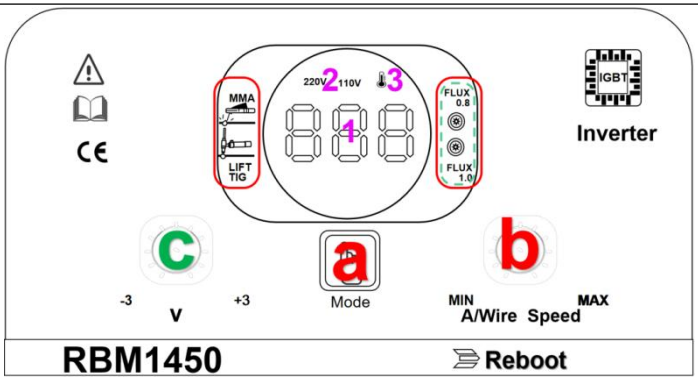
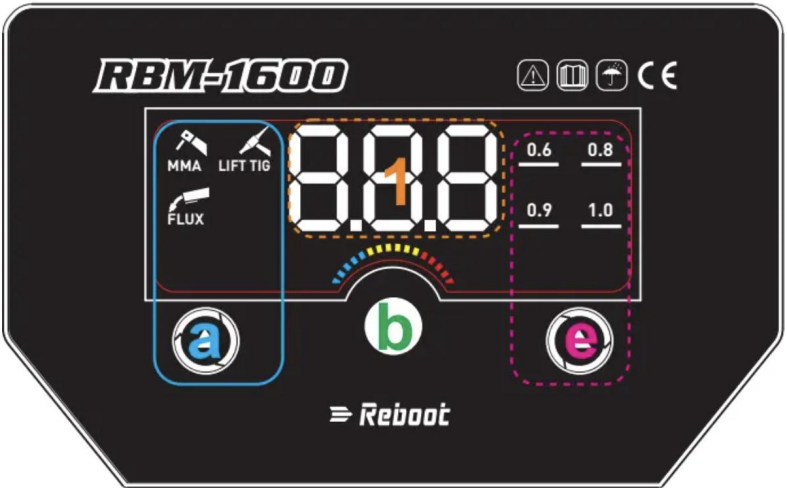
Pistola MIG	**14AK**	**14AK**	**15AK**
	RBM1450/1600	**RBM1650/2000/2100**	**RBM2100 MAX 2500(D)(PRO)(MAX)**
			

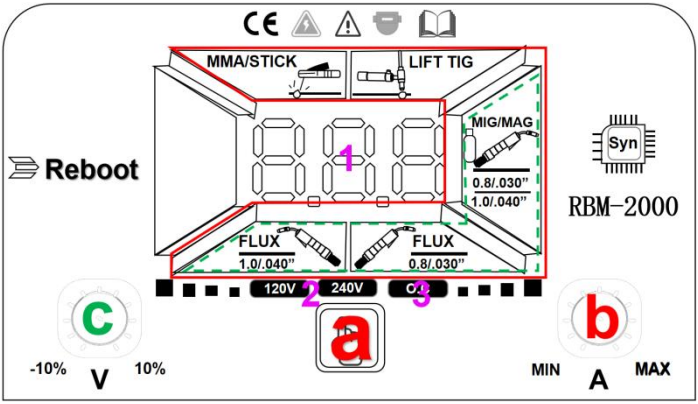
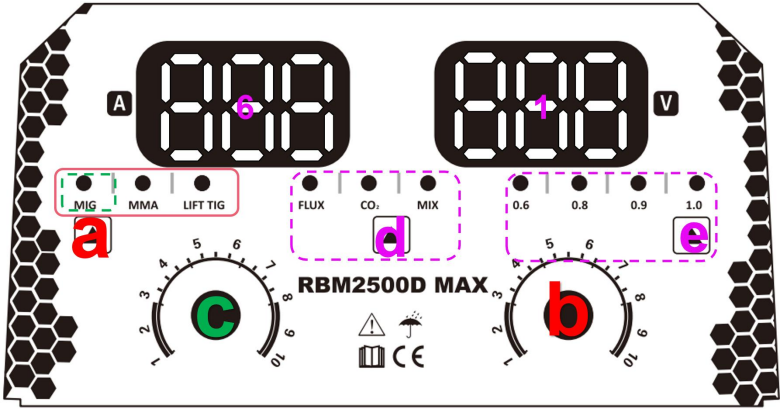
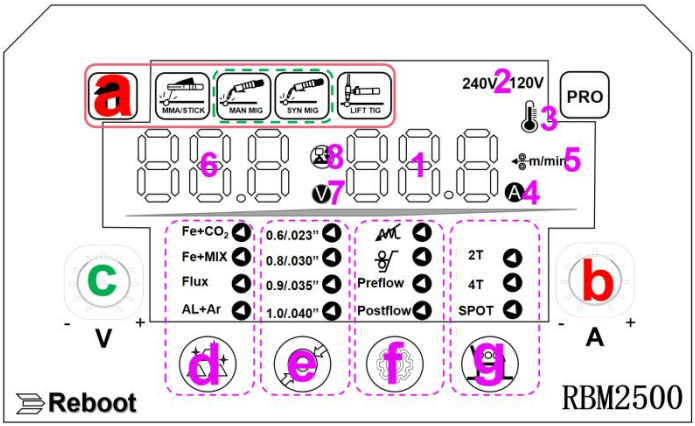
Parti di Ricambio

1.1:Bocchetta del gas φ12mm 14AK,15AK	
1.2: Bocchetta ceramica φ12mm 14AK,15AK	
2:Bocchetta di contatto φ0.6,0.8,0.9,1.0mm/M6*25	
3:Testa della pistola	
3.1:Diffusore del gas 15AK	
3.2:Molla della bocchetta15AK	

	RBM1650/2000(D)/RBM2100 MAX/RBM2500(D) (PRO)(MAX)			
	RBM1450/1600			Tubo del gas
	Pinza di massa	Portaelettrodo	Filo animato	
Altri				

3. Pannello di Controllo

RBM1450	
RBM1600 **RBM1650** **RBM2100**	

RBM2000 **RBM2500**	
RBM2100 **MAX** **RBM2500** **MAX**	
RBM2500 **PRO**	

a	Cambio Modalità

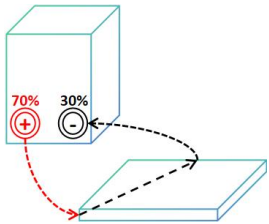
RBM1450	**RBM1600**	**RBM2100RBM1650**	**RBM2100 MAX** **RBM2500 MAX**	**RBM2000/2500**	**RBM2500** **PRO**

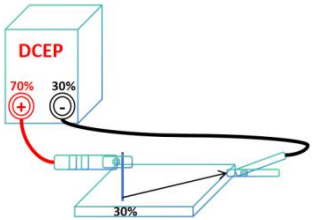
LIFT TIG MMA Flux 0.8mm Flux 1.0mm	MMA LIFT TIG FLUX	MIG MMA LIFT TIG FLUX	MIG MMA LIFT TIG	MMA/STICK LIFT TIG MIG/MAG 0.8/.030" MIG/MAG 1.0/.040" FLUX 0.8/.030" FLUX 1.0/.040"	MMA/STIC K MAN MIG SYN MIG LIFT TIG

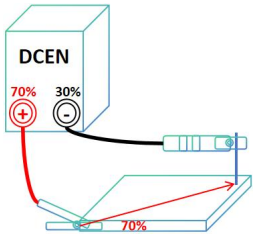
b	Controllo Corrente	Regolazione corrente per tutte le modalità
c	Controllo Tensione	Regolazione fine per modalità MIG
d	Selezione Materiale	Fe + CO_2
		Fe + MIX
		Flux (No Gas)
		AL + AR (100%)
e	Diam. Filo (φ)	.023"(0.6mm)
		.030"(0.8mm)
		.035"(0.9mm)
		.040"(1.0mm)
f	Configurazione	Reg. induttanza (-10~10)
		Avv. lento filo (0~10)
		Preflusso (0.0~2.0)
		Postflusso (0.0~2.0)
g	Stato Controllo	2T
		4T
		SPOT (0.0~3.0)
1	Amperometro	Mostra la corrente in uscita
2	Tens. Ing. CA	Mostra tensione ingresso (120V)
		Mostra tensione ingresso (240V)
3	Spia Allarme	Errore macchina
4	Indic. Corrente	Mostra valore corrente "1"
5	Indic. VAS	Mostra valore VAS "1"
6	Voltmetro	Mostra tensione in uscita
7	Indic. Tensione	Mostra valore tensione "6"
8	Reg. Tensione	Lampeggia durante regolazione

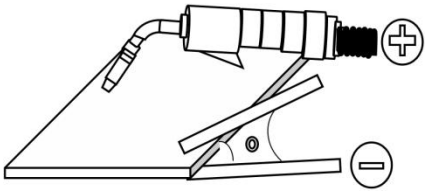
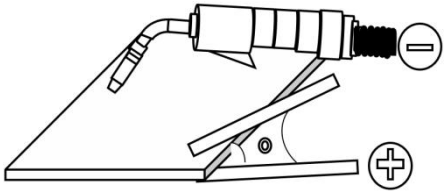
4. Cambio di Polarità

Nella saldatura ad inverter, la corrente di uscita fluisce dall'elettrodo positivo, attraverso il pezzo, verso l'elettrodo negativo. Il polo positivo possiede una maggiore concentrazione di energia. Di conseguenza:
Con CCEP, il calore si concentra sul lato dell'elettrodo/pistola.
Con CCEN, il calore si concentra sul lato del pezzo.



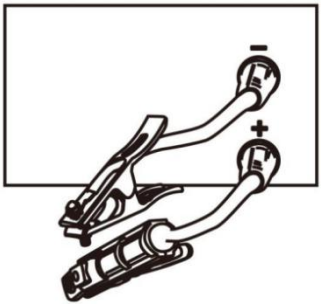


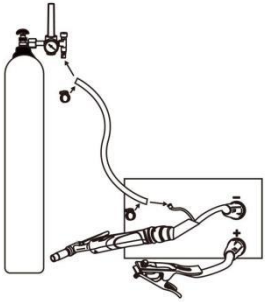


DCEP	DCEN
Corrente Continua Elettrodo Positivo	Corrente Continua Elettrodo Negativo
	
MMA/MIG con Gas	TIG/Lift TIG/Taglio/MIG Senza Gas

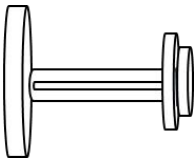
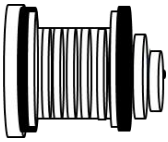
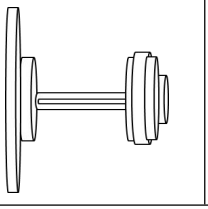
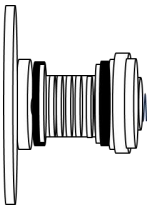
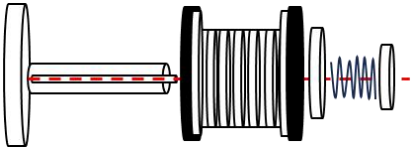
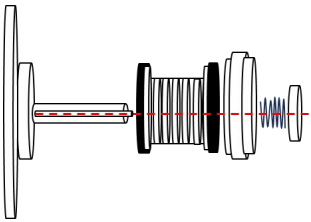
5. Interfaccia Operativa

MMA/STICK/ARCO (CCEP)	LIFT TIG (CCEN)

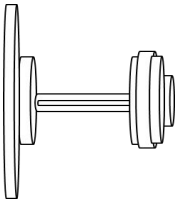


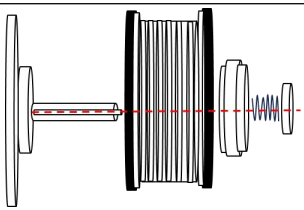


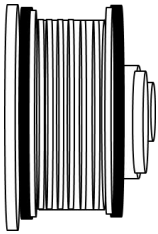
Installazione del Filo di Saldatura

Bobina da 2 lbs per RBM1450/1600/1650/2000/2100		Bobina da 2 lbs per RBM2100 MAX/RBM2500(D)(PRO)(MAX)	
1 	3 	1 	3 
2 		2 	

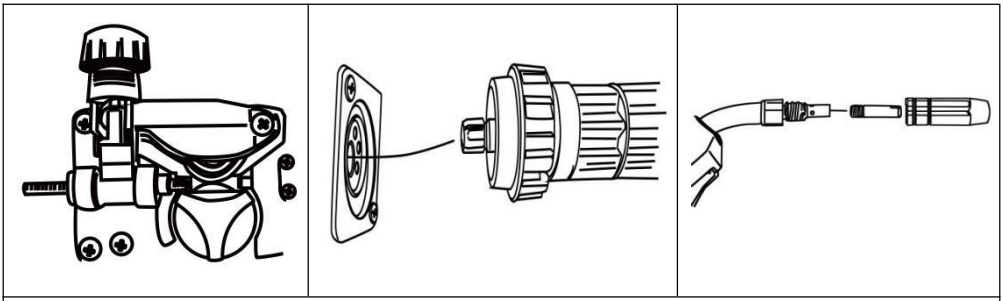
Bobina da 10 lbs per RBM2100 MAX/RBM2500(D)(PRO)(MAX)



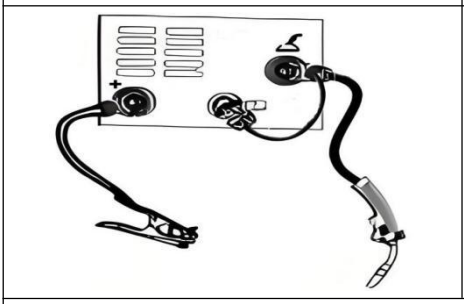
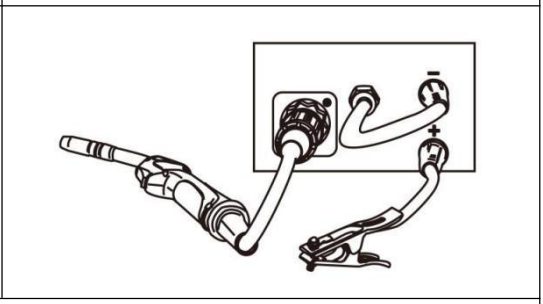




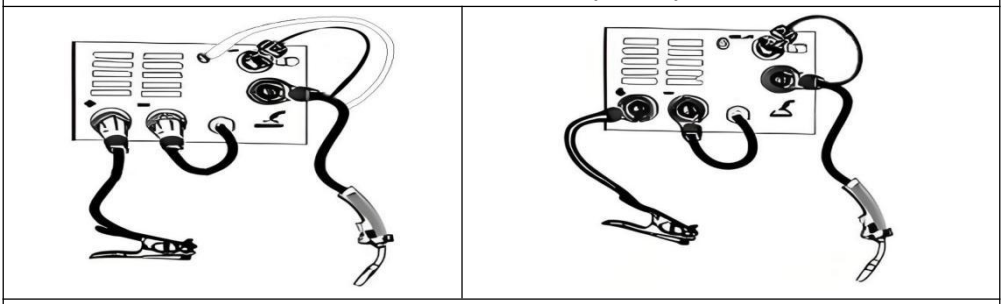
Interfaccia Alimentatore-Pistola



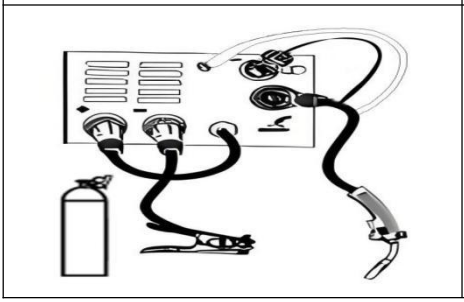
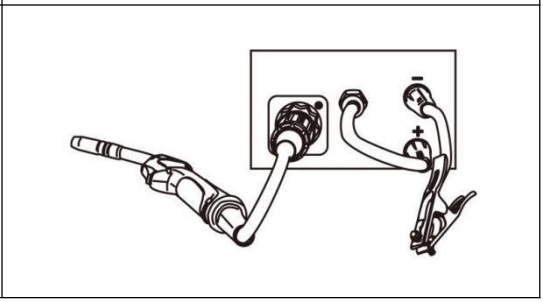
FCAW/Animate Autoprotette (CCEN)

RBM1450/1600	RBM2100 MAX/RBM2500(D)(PRO)(MAX)
	

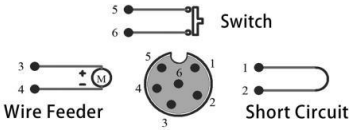
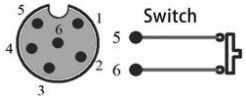
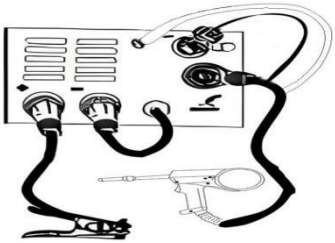
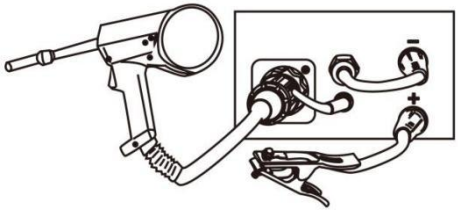
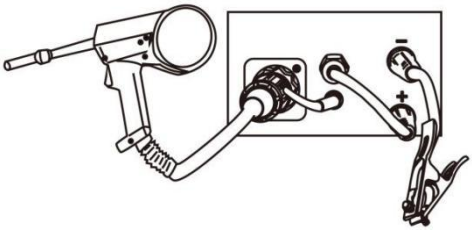
RBM2000/2100 - FCAW (CCEN)



MIG/MAG/GMAW (CCEP)

RBM2000/2100	RBM2100 MAX/RBM2500(D)(PRO)(MAX)
	

6. Interfaccia della Pistola con Bobina

Configurazione Cablaggio Interruttore		
Connettore Aeronautico 6 Pin	Pistola a Bobina per Tutti	Pistola MIG per RBM2000
		
Rulli di Alimentazione		
Gola a U per Al	Gola a V per GMAW	Gola zigrinata per FCAW
Pistola a Bobina		
FCAW/Animate Autoprotette (CCEN) con Pistola a Bobina		
RBM2000	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	
		
MIG/MAG/GMAW (CCEP) con Pistola a Bobina		
RBM2000	**RBM2100 MAX/RBM2500(D)(PRO)(MAX)**	
		

7.Manuale Professionale e Conciso

MANUTENZIONE, RISOLUZIONE DEI PROBLEMI & ANALISI DEI GUASTI	
1	**Manutenzione Preventiva**
1.1	**Ispezione Periodica**:Ispezionare periodicamente tutte le connessioni interne dei cavi per verificare il contatto sicuro e il corretto percorso. Controllare la corrosione o l'allentamento, specialmente sui connettori a innesto. Pulire la corrosione con carta vetrata, ricollegare e serrare i dispositivi di fissaggio.
1.2	**Pulizia**:Utilizzare aria compressa pulita e asciutta a pressione moderata per rimuovere l'accumulo di polvere. Se utilizzata in ambienti fumosi o inquinati, pulire l'interno quotidianamente.
1.3	**Protezione dall'Umidità**: Prevenire l'ingresso di acqua o umidità. In caso di contatto, asciugare accuratamente l'unità. Verificare l'integrità dell'isolamento con un megohmetro prima della riattivazione.
1.4	**Ispezione Cavi**:Controllare regolarmente tutti i cavi per danni all'isolamento. Riparare con nastro isolante o sostituire immediatamente..
1.5	**Conservazione**:Per periodi di inattività prolungati, reimballare e conservare in un ambiente asciutto.
	ATTENZIONE:TUTTA LA MANUTENZIONE DEVE ESSERE ESEGUITA DA UN ELETTRICISTA QUALIFICATO CON LA MACCHINA DISCONNESSA DALL'ALIMENTAZIONE ELETTRICA.
2	**Guida alla Risoluzione dei Problemi**

Sintomo	**Possibile Causa**	**Azione Correttiva**
Nessuna Alimentazione	Interruttore di alimentazione SPENTO;Nessuna tensione di rete.	1.Verificare che l'interruttore di alimentazione sia acceso (ON).
		2.Confermare la presenza della tensione di rete.
Arco Instabile / Corrente Fluttuante	Consumabili di scarsa qualità/ossidati; Connessioni allentate.	1.Utilizzare consumabili di qualità; pulire la ruggine.
		2. Controllare e serrare tutte le connessioni (spine, morsetti).
Nessuna Uscita	1. Guasto connessione interna.	1. Controllare i cavi a innesto interni.

(Ventola e Display OK)	2.Circuito di uscita aperto.	2.Ispezionare le connessioni del cavo di uscita.
	3.Protezione termica attiva.	3.Lasciar raffreddare l'unità; controllare l'interruttore termico.
Schizzi Eccessivi	Polarità errata.	Invertire la polarità di uscita (portaelettrodo vs. pinza di massa).
Torcia Surriscaldata	Torcia con portata nominale inferiore alla corrente di esercizio.	Sostituirla con una torcia con portata nominale superiore.

3	**Diagnostica e Risoluzione Problemi di Saldatura**

I fenomeni possono essere correlati ad accessori, gas, ambiente o alimentazione elettrica.

Problema: Difficoltà ad avviare l'arco / Instabilità dell'arco.

Causa: Consumabili ossidati; Fluttuazione della tensione di rete; Interferenze Elettromagnetiche (EMI) severe.

Azione: Migliorare qualità/immagazzinamento consumabili; Verificare stabilità alimentazione.

Per SMAW (Elettrodo): Provare a invertire la polarità del portaelettrodo e della pinza di massa.

AVVERTENZA:SE IL PROBLEMA PERSISTE, CONTATTARE IL FORNITORE O L'ASSISTENZA CLIENTI FUERMU. NON TENTARE RIPARAZIONI INTERNE SENZA LA QUALIFICA ADEGUATA.

Il presente documento è soggetto a modifiche senza preavviso a causa del continuo miglioramento del prodotto.